Fifty Stairs

Fifty Stairs

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EeStairs + Peter Mikic Interiors

From our Creative Director

As creative leader of EeStairs, my ambition has always been to collaborate as innovatively as possible with architects, interior designers and high-profile corporate and private clients to produce stairs with brilliantly expressed forms, materials and design details. The wide-ranging technical expertise of Dick Cluistra, who co-founded EeStairs with me in 1999, has been crucial to our success.

Increasingly our clients want to maximise the architectural impact a staircase can have on the appearance and functionality of their buildings. Which means that stair design and fabrication, right down to the smallest detail, is incredibly important. The staircase becomes an eye-catcher, a magic moment in the architecture. The stairs featured on these pages are testaments to this, and to the ambitions of our clients.

We are innovators by instinct, and our own engineers, designers and in-house software and materials specialists continue to develop sophisticated, and often unique, stair refinements. This means that our clients can trust in us that their original designs and specifications will be realised as stairs of superb architectural quality – and be a delight to use.

Our culture of excellence mirrors that of the many outstanding international designers and clients we collaborate with. Uniquely, our clients know that our own in-house experts control the entire design development, manufacturing and installation processes, guaranteeing the build quality of their staircases.

Three words capture the essence of the stairs we create for our clients: Beauty Between Levels.

Cornelis van Vlastuin
Co-Founder, Creative Director

Our BREEAM Outstanding HQ [NL]

Exponent of Excellence

EeStairs pursues excellence at three centres of operation: our headquarters and production complex at Barneveld in the Netherlands, an office and factory at Brantford, Ontario, 70 miles from the US border, and a design and client support office in the UK. Our production facilities operate to internationally recognised environmental and efficiency standards established by BREEAM, and we are ISO 9001 and ISO 14001 accredited.

The precise form, physical quality and performance of our stairs are primary concerns, which is why we have in-house teams of engineers, technologists and craftspeople. Our design support teams collaborate with clients to take original designs right through to the final design details, and the engineering and construction approvals. Our project managers also play important roles, monitoring projects from beginning to end, and we install stairs using our own experienced international installation teams.

Our production plants use high quality equipment, and our fabricators are divided into specialised teams – those who make the metal stair elements, and those who produce the wooden elements. Glass stair and balcony balustrades are fitted on site by our own installers, and wooden balustrades are made and fitted at our stair production plants. Every staircase is fully completed and checked for precise dimensional and geometric accuracy at our facilities, demounted, then transported and reassembled on site.

This in-house expertise benefits our international clients, who can discuss any aspect of the design or manufacture of their feature stairs directly with EeStairs at any point in the process, rather than having to deal with several separate consultants.

Outstanding Sustainability

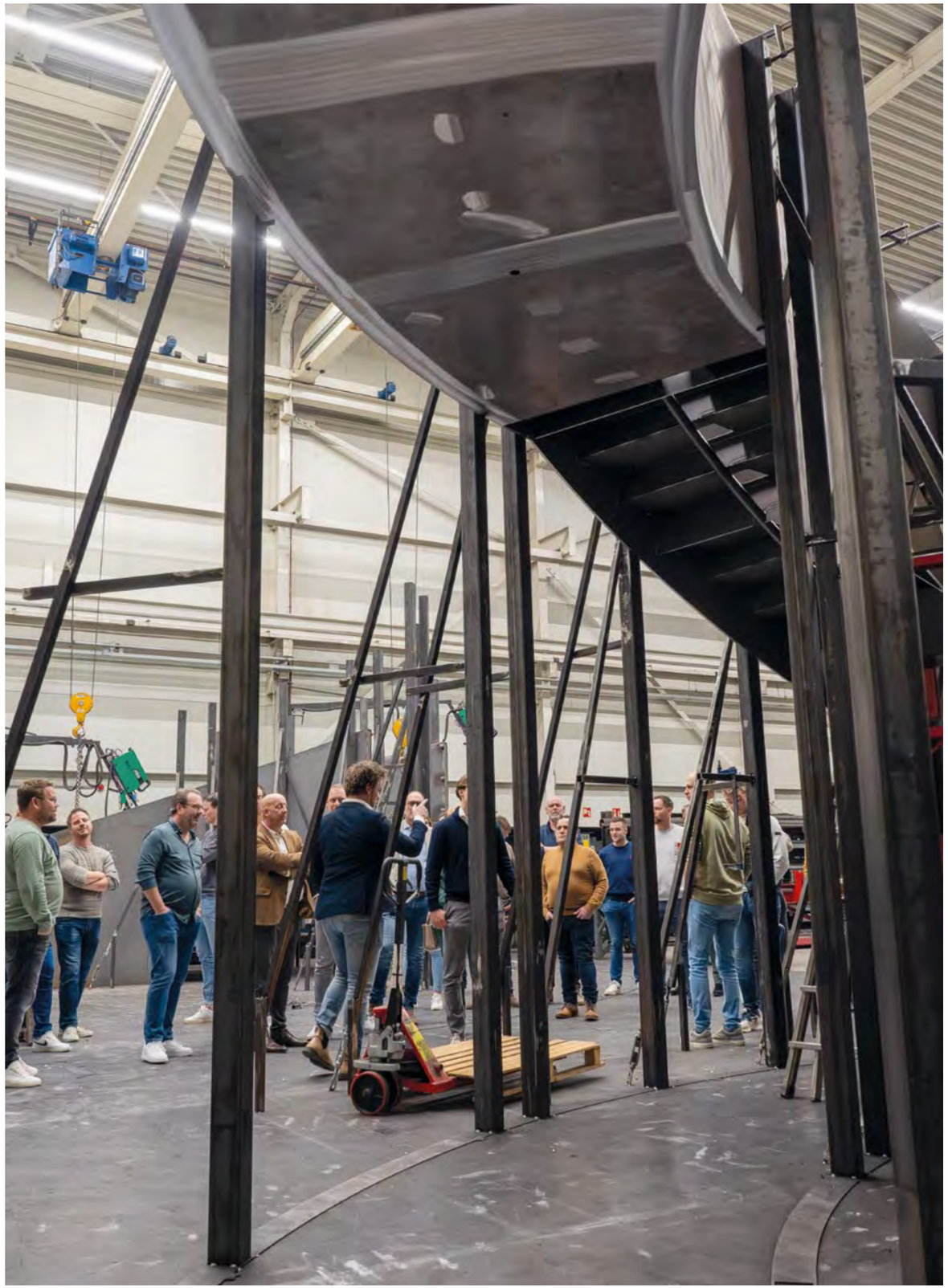
EeStairs is committed to being a sustainable operation, and our headquarters and production facility at Barneveld was the first industrial unit in the Netherlands to be awarded BREEAM Outstanding certification for its sustainability – the highest rating.

To achieve BREEAM Outstanding, EeStairs addressed issues ranging from the best possible production and office efficiencies to detailed and effective support of biodiversity around the headquarters site. This led to 100% waste recycling, 93% management efficiency, 91% energy efficiency, 87% water use efficiency, and 81% effective land use and biodiversity support. These improvements include the availability of electric bikes for our staff, 748 solar panels, and the use of wood offcuts from our factory to fuel our heating units.

All of the wood we use in stair-making is FSC-certified and from sustainable species, and when we make stair prototypes we use wood rather than steel. Furthermore, we are making more stairs that are 100% wood and we use lower-pollution glues and paints in the process. Our other pollution reductions include the use of local raw material suppliers whenever possible to minimise transport distances, and we stock large quantities of raw materials, thereby reducing delivery cycles.

One of our latest efficiencies involves a welding robot, which makes our ultra-compact 1m2™ by EeStairs staircase automatically. And, where possible, we use recycled materials or low carbon materials in products such as NextGen™ by EeStairs and our groovEe™ by EeStairs balustrade system.

These improvements in sustainability, via BREEAM, are not static. The 'Ee' in EeStairs stands for Exponent of Excellence – which means we are committed to further improvements in the sustainability of our operation, and further reductions in our environmental impacts.



Community Connection

EeStairs values its place in the local communities where we work. We want local people to know what we do, and how we do it.

We are particularly keen to interest local youngsters in what we produce. And this is why we arrange school tours, during which they can safely try techniques such as welding, and watch stairs being made.

Sport is another way we connect with the community, by supplying kits to local teams. We also invite retirees to tour our facilities as a social activity, and hold Open Days to welcome other visitors.

One of our most important community initiatives involves working with a network of other businesses to provide in-house educational sessions: students who are studying engineering or materials can visit EeStairs and gain a Diploma that will support their school exam subjects. Among the projects they can take part in is the creation of a scaled-down 1m2™ by EeStairs staircase.

We also emphasise environmental sustainability: we invite groups of schoolchildren to come to our headquarters and, under supervision, use leftover materials to build small structures.

These kinds of activities, combined with our four-day 'school' sessions, increases students' interest in the engineering and craft of stairmaking – and we hope some of them will eventually join the team at EeStairs.

EeStairs + Residential

15 111 West 57th Street, New York [US]
SHoP

19 160 Water Street, New York [US]
Gensler

21 Barn at the Ahof, Landgoed Appel [NL]
Flip Wentink Architecten

23 Creekside, California [US]
KAA Design Group

25 Fairview Residence, Ontario [CA]
Shean Architects

27 House in the Park, Ontario [CA]
Superkül

29 Hudson Yards, New York [US]
Diller Scofidio + Renfro + Ismael Leyva

31 OM Residence, Atlanta [US]
Summerour Architects

33 Bel Air, Los Angeles [US]
SPF:architects

35 Pierre Plantée, Saint-Tropez [FR]
Peter Mikic Interiors

39 Residence, Flanders [BE]
SAOTA + TKI / Pieter Laureys

41 Residence, Laren [NL]
TKI / Pieter Laureys

43 Residence, Nantucket [US]
Workshop/APD

45 The Vandewater, New York [US]
INC

47 Toison D'Or, Brussels [BE]
UNStudio + Wolterinck

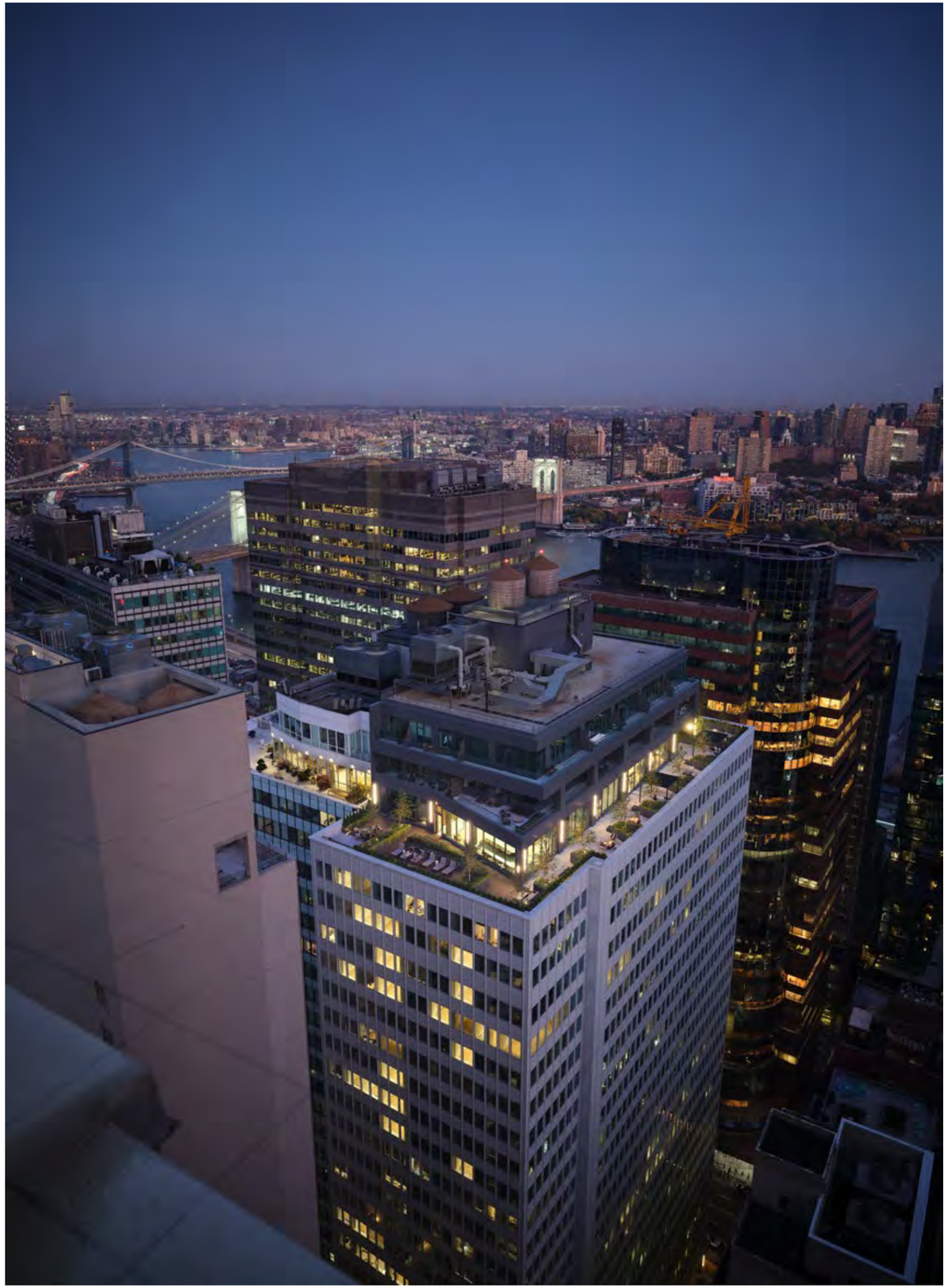
49 Van Gaal, Amsterdam [NL]
DIS Studio + Rappange & Partners Architecten

111 West 57th Street, New York [US]

EeStairs + SHoP

111 West 57th Street, New York [US]

EeStairs + SHoP



160 Water Street, New York [US]

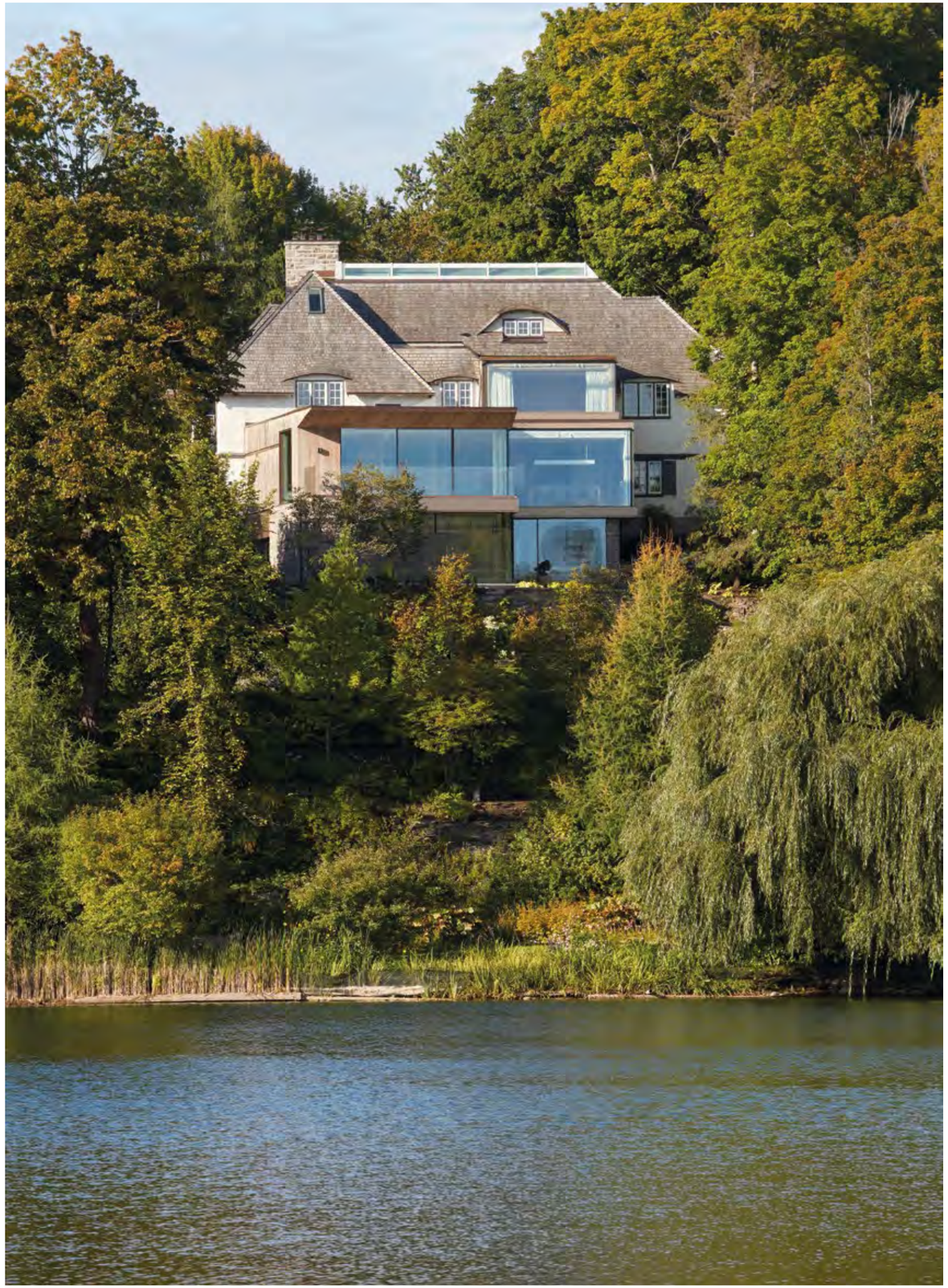
EeStairs + Gensler

Barn at the Ahof, Landgoed Appel [NL]

EeStairs + Flip Wentink Architecten

Creekside, California [US]

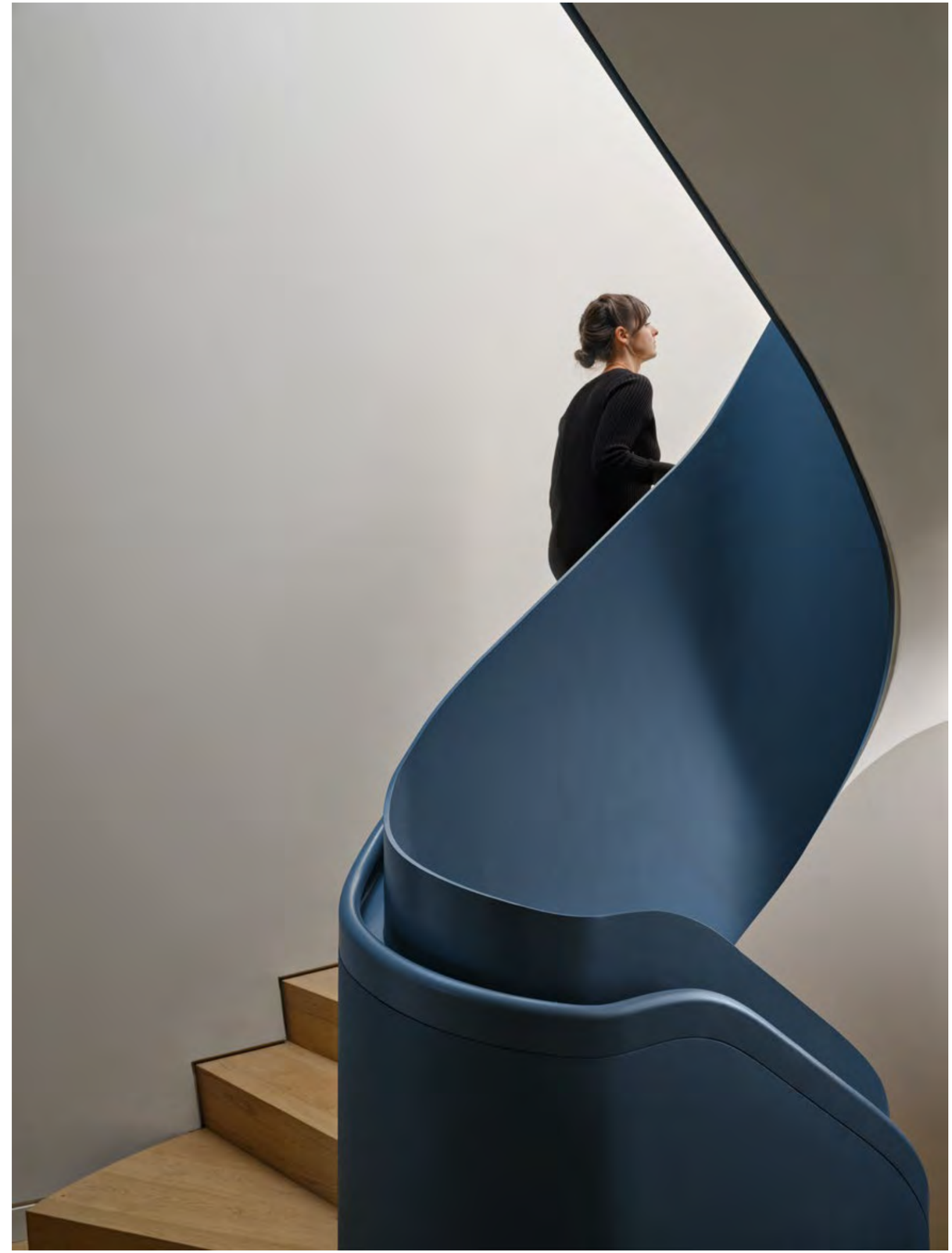
EeStairs + KAA Design Group



Fairview Residence, Ontario [CA]

EeStairs + Shean Architects

House in the Park, Ontario [CA]



EeStairs + Superkül

Hudson Yards, New York [US]

EeStairs + Diller Scofidio + Renfro + Ismael Leyva

OM Residence, Atlanta [US]

EeStairs + Summerour Architects

Bel Air, Los Angeles [US]

EeStairs + SPF:architects

Pierre Plantée, Saint-Tropez [FR]

EeStairs + Peter Mikic Interiors

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Residence, Flanders [BE]

EeStairs + SAOTA + TKI / Pieter Laureys

Residence, Laren [NL]

EeStairs + TKI / Pieter Laureys

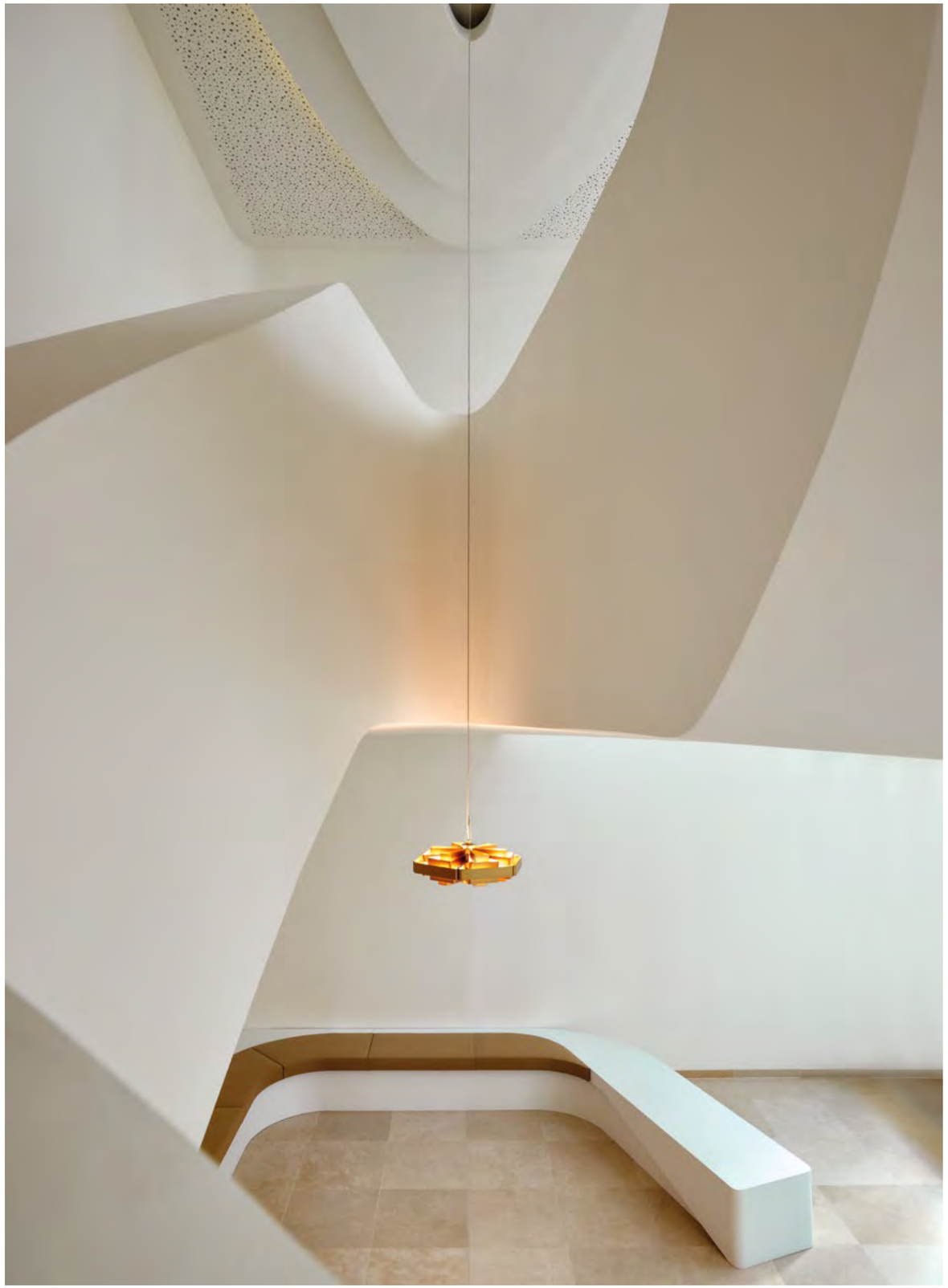
Residence, Nantucket [US]

EeStairs + Workshop/APD

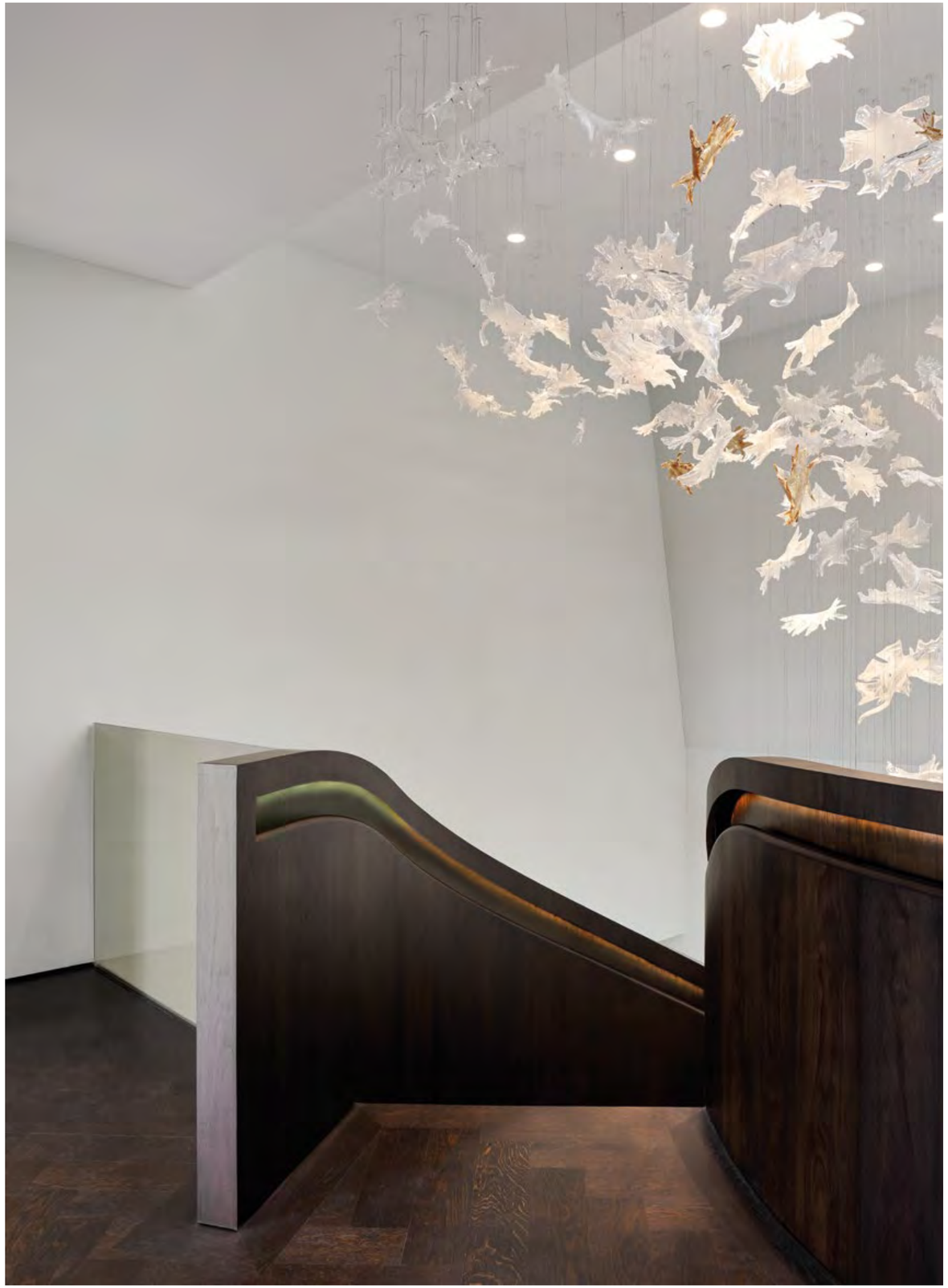
The Vandewater, New York [US]

EeStairs + INC

Toison D'Or, Brussels [BE]



EeStairs + UNStudio + Wolterinck



Van Gaal, Amsterdam [NL]

EeStairs + DIS Studio + Rappange & Partners Architecten

EeStairs + Public

53 Het Streek Lyceum, Ede [NL]
Ector Hoogstad Architecten

55 Kingsway College, Toronto [CA]
Architecture Counsel

59 Koningin Elisabethzaal, Antwerpen [BE]
Bureau Bouwtechniek + Simpson Haugh

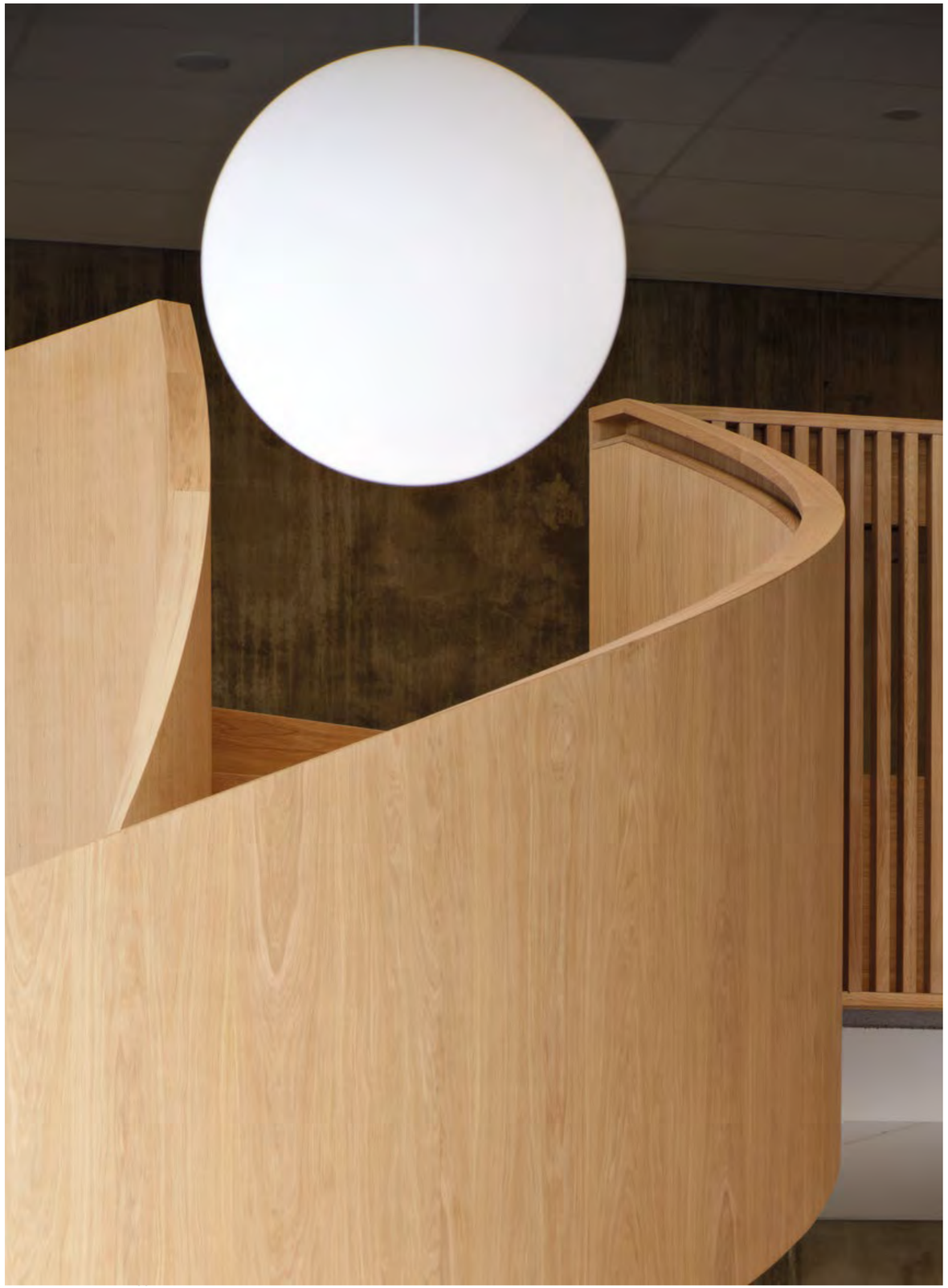
61 OZC, Tilburg [NL]
KAAN Architecten

63 The Frick Collection, New York [US]
Selldorf Architects + Sciame

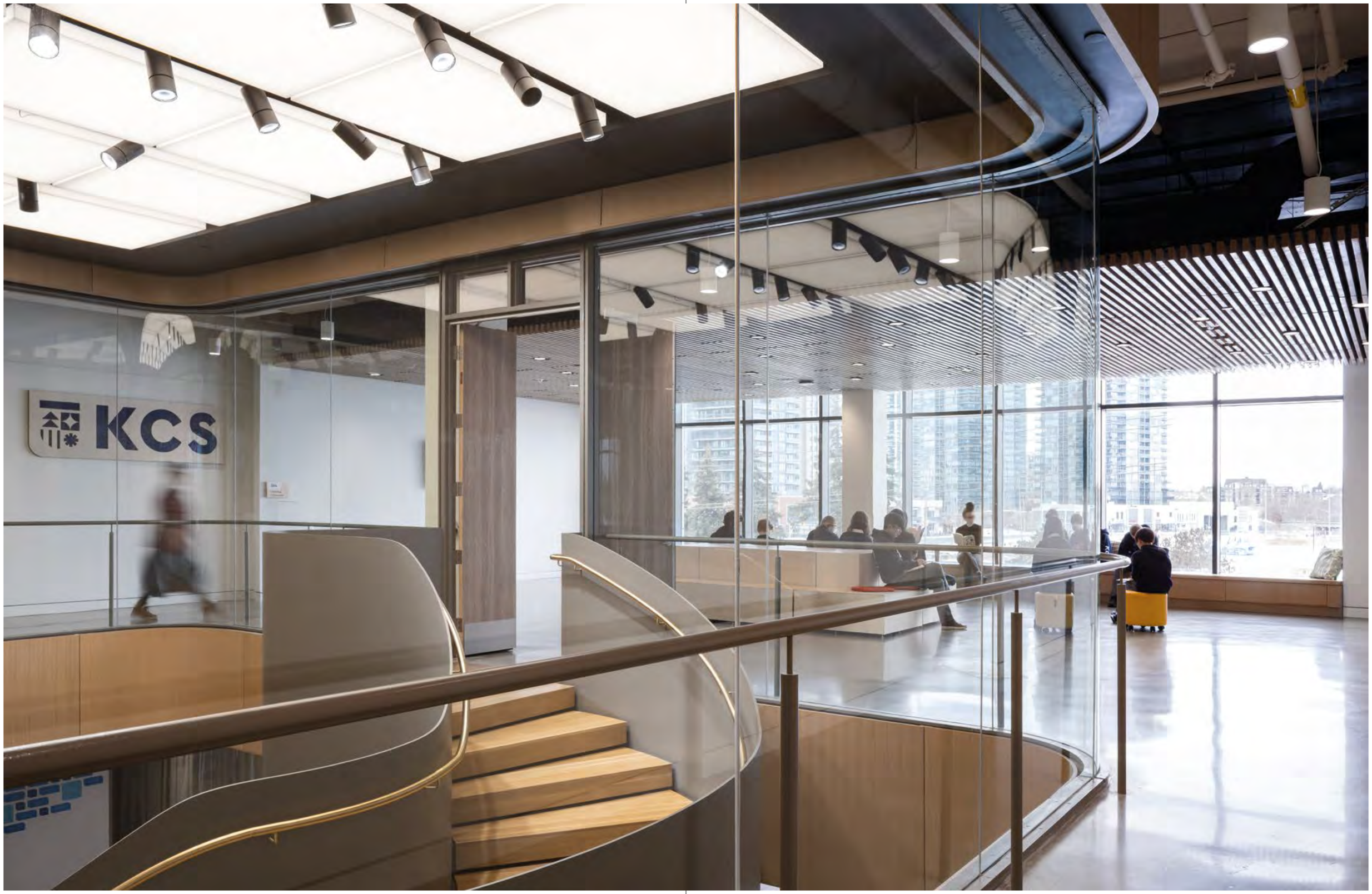
65 UMCG, Groningen [NL]
Wiegerinck

67 V&A Museum, London [GB]
AL_A + Wates Group

Het Streek Lyceum, Ede [NL]



EeStairs + Ector Hoogstad Architecten



Kingsway College, Toronto [CA]

EeStairs + Architecture Counsel

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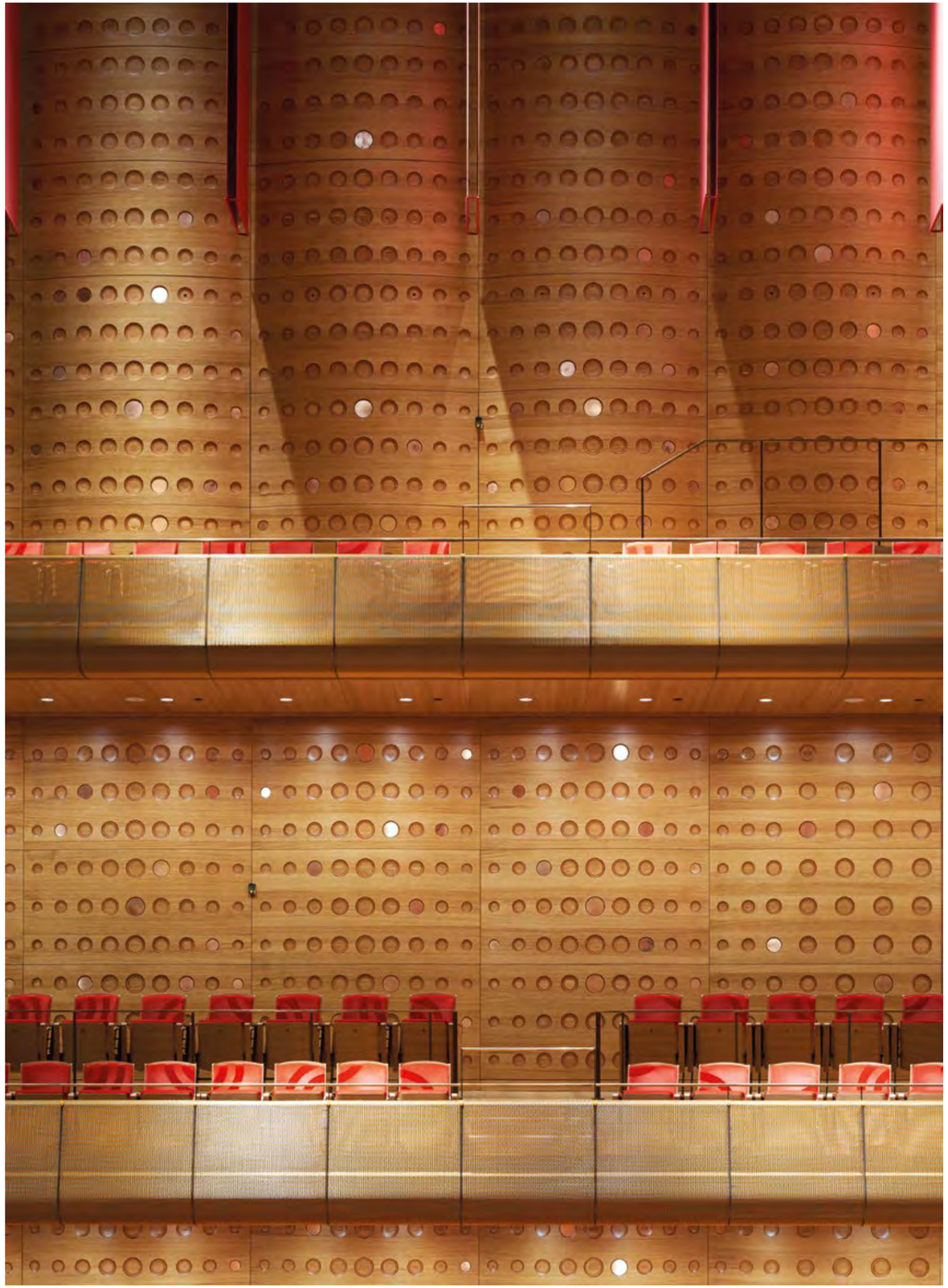
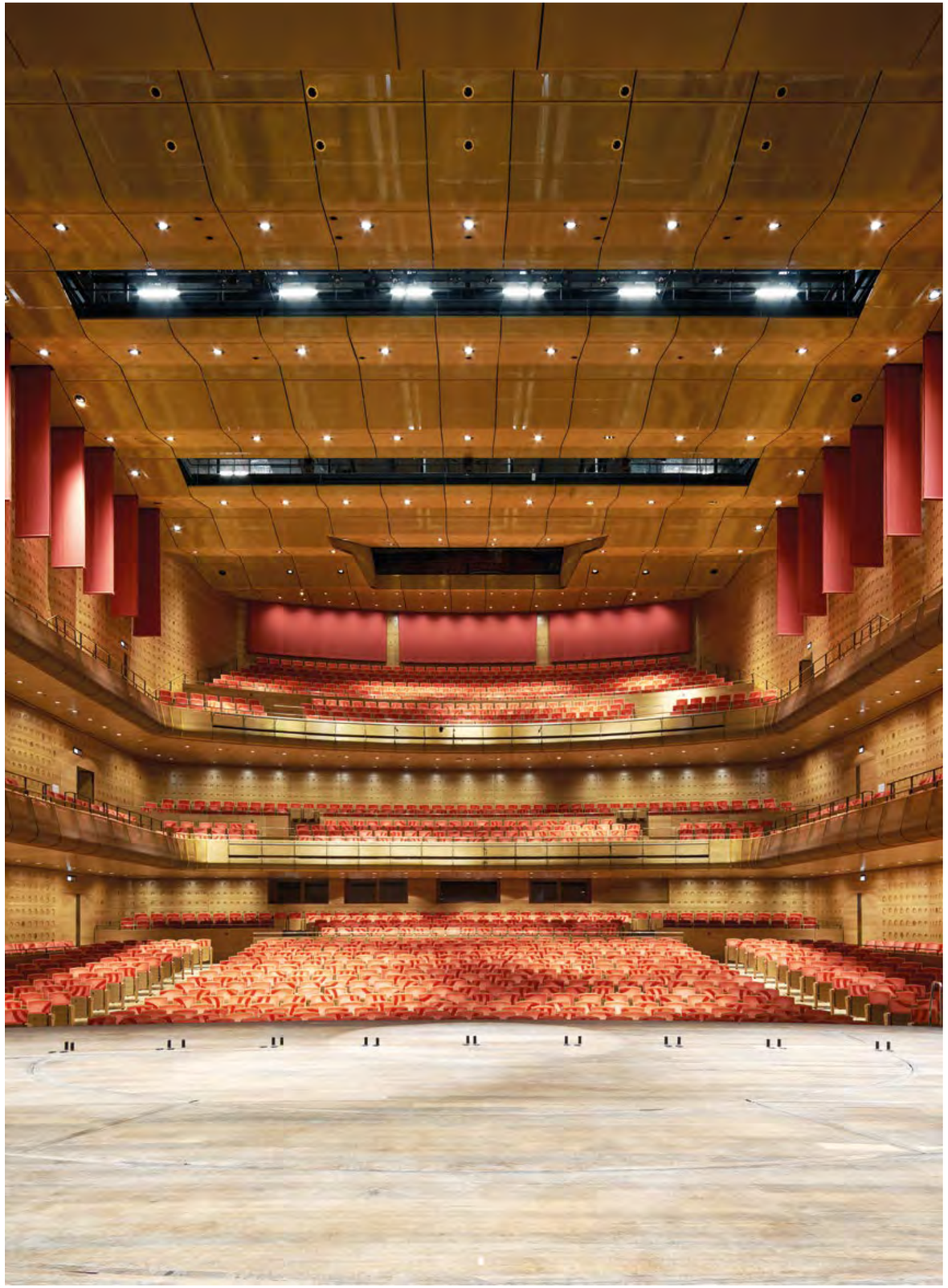
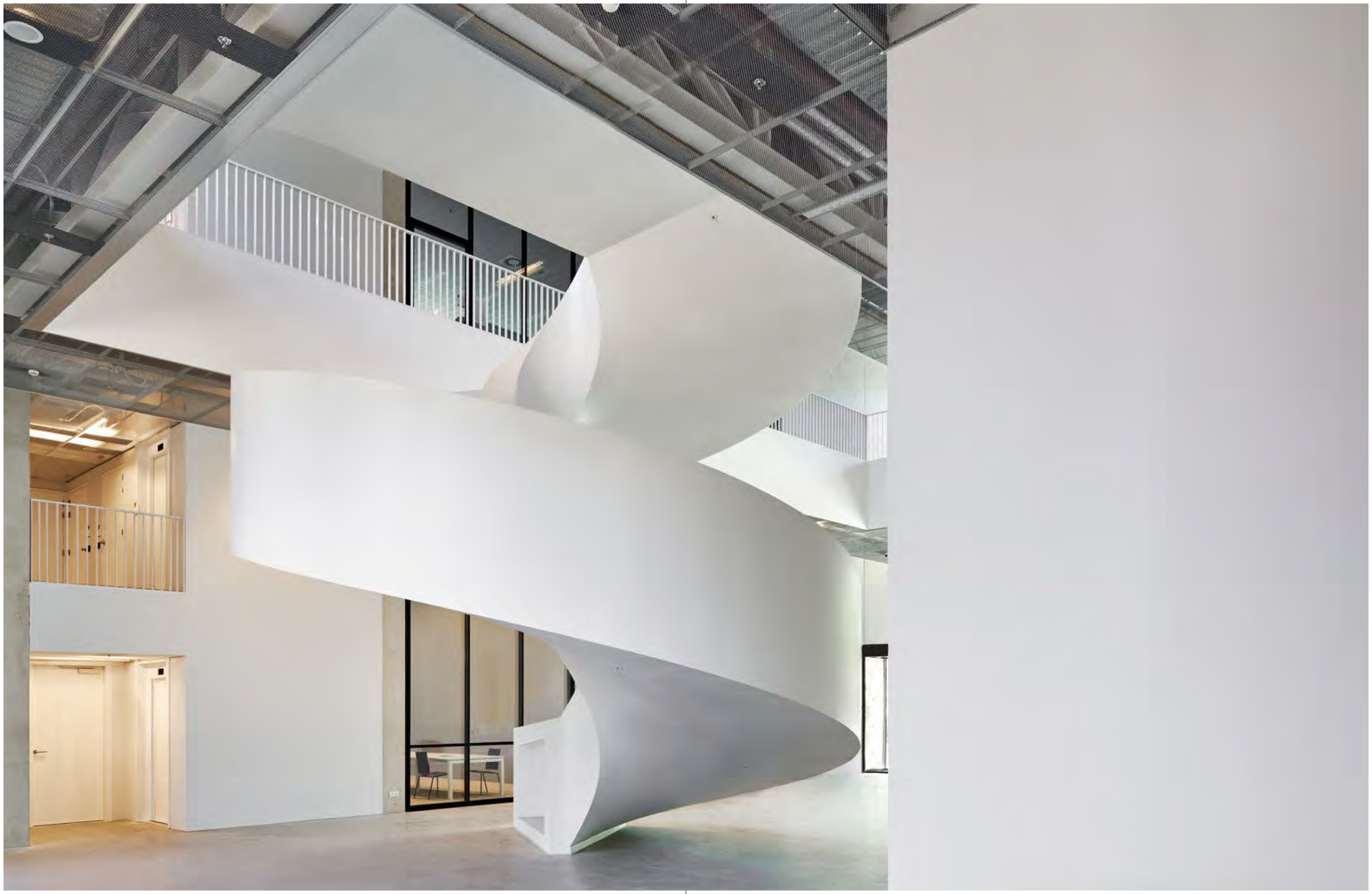
EeStairs + Architecture Counsel



Koningin Elisabethzaal, Antwerpen [BE]



EeStairs + Bureau Bouwtechniek + Simpson Haugh



OZC, Tilburg [NL]

EeStairs + KAAN Architecten

The Frick Collection, New York [US]

EeStairs + Selldorf Architects + Sciame

UMCG, Groningen [NL]

EeStairs + Wiegerinck

V&A Museum, London [GB]

EeStairs + AL_A + Wates Group

EeStairs + Office

71 100 Bishopsgate, London [GB]
ID:SR Sheppard Robson + Brinkworth

73 Bata Shoe Factory, Ontario [CA]
Dubbeldam Architecture + Design

75 Deutsche Bank, London [GB]
tp bennett

79 Hanover Square, London [GB]
Foster+Partners

83 Havenhuis, Antwerpen [BE]
Zaha Hadid Architects + Bureau Bouwtechniek

87 Krinkels, Breda [NL]
Paul de Ruiter Architects

89 L'Oréal, Paris [FR]
Moatti - Rivière

91 Novartis Pharma, Rueil-Malmaison [FR]
Quadri Fiore + Jim Clemes Associates

95 One Bank Street, London [GB]
Canary Wharf Group + tp bennett

99 Schoonderwoerd, Bilthoven [NL]
TKI / Pieter Laureys

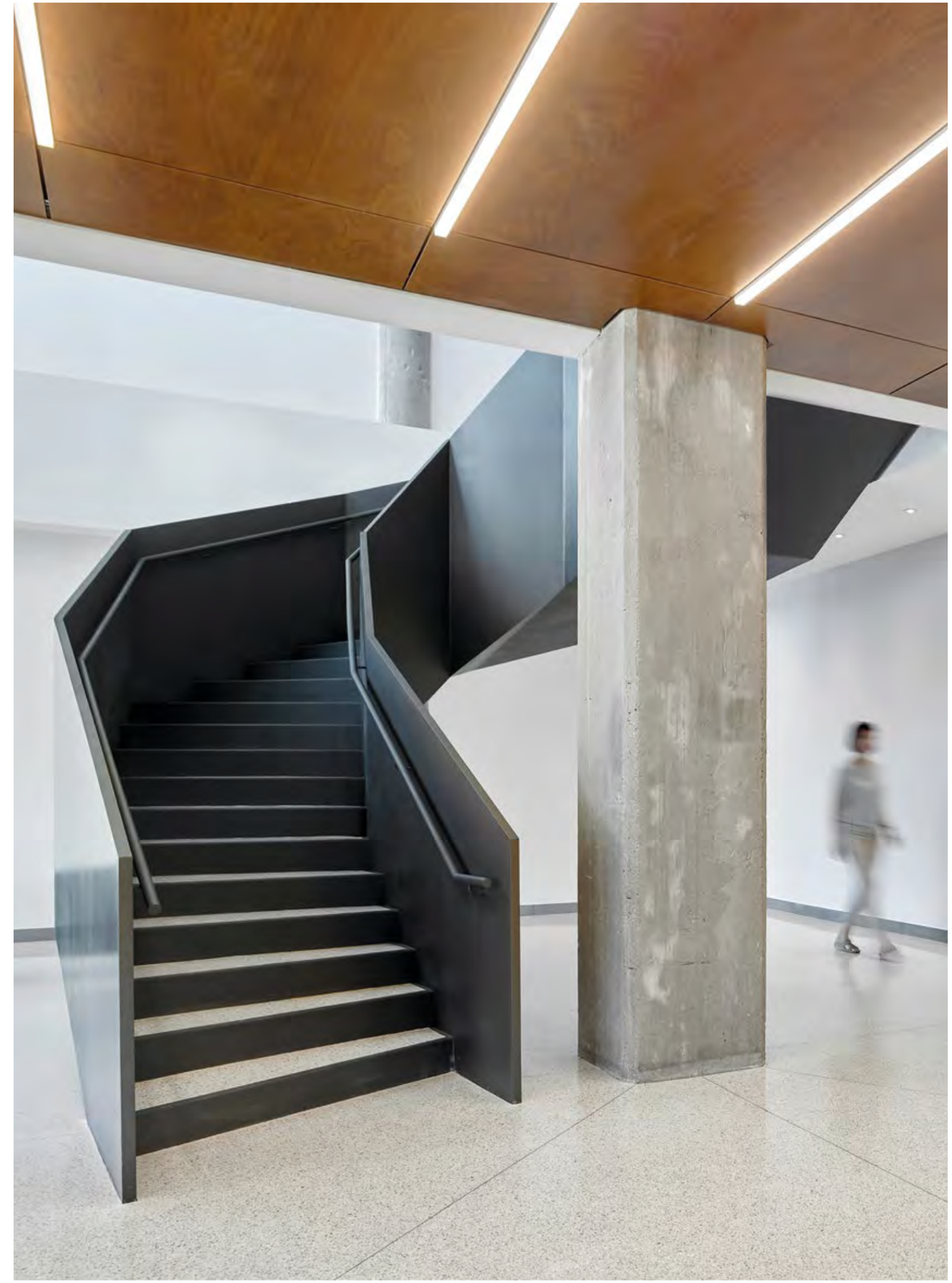
101 Verstappen.com, Den Bosch [NL]
Studio Milani

103 William Blair, London [GB]
tp bennett

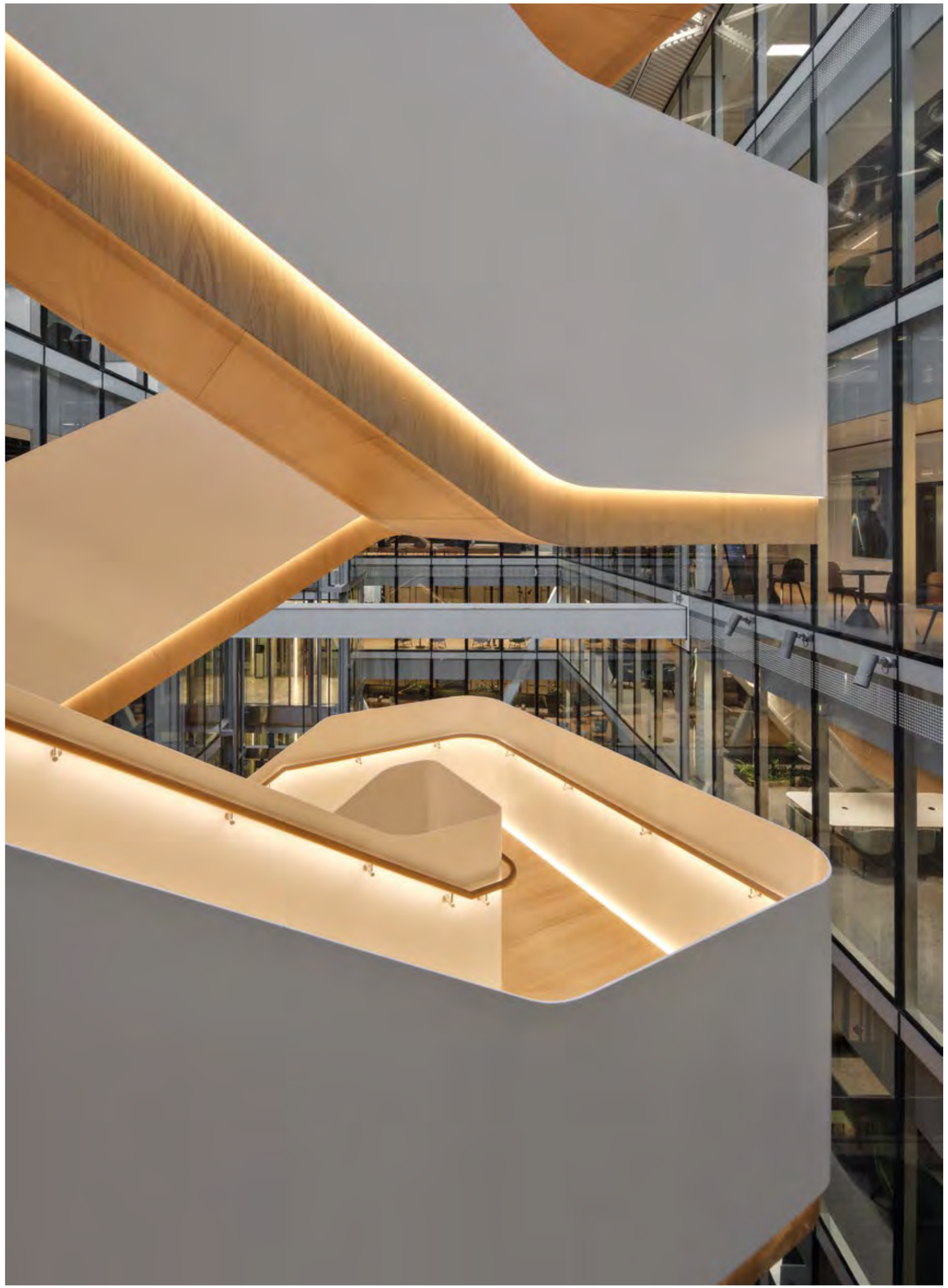
100 Bishopsgate, London [GB]

EeStairs + ID:SR Sheppard Robson + Brinkworth

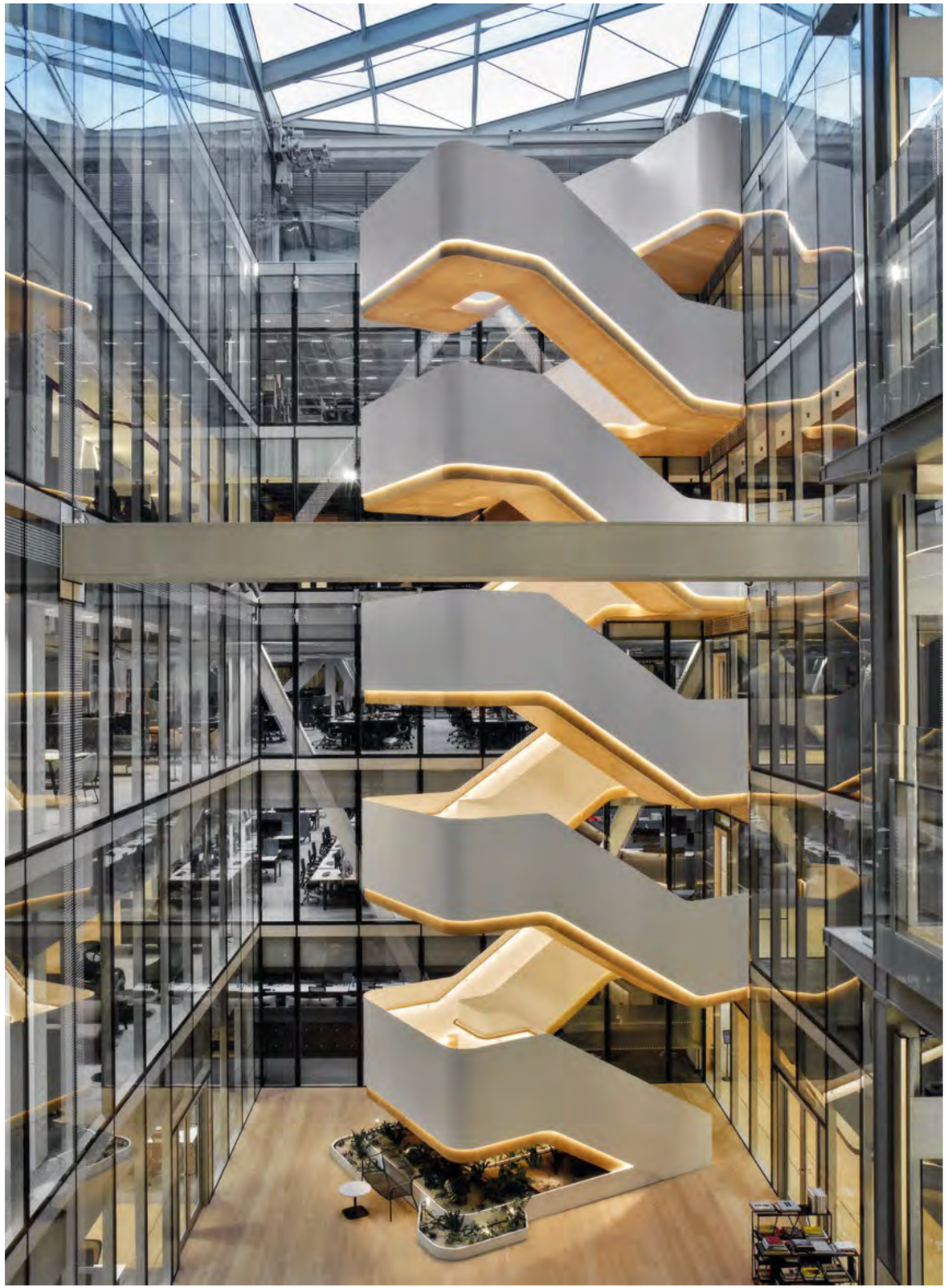
Bata Shoe Factory, Ontario [CA]



EeStairs + Dubbeldam Architecture + Design



Deutsche Bank, London [GB]



EeStairs + tp bennett

Deutsche Bank, London [GB]

EeStairs + tp bennett

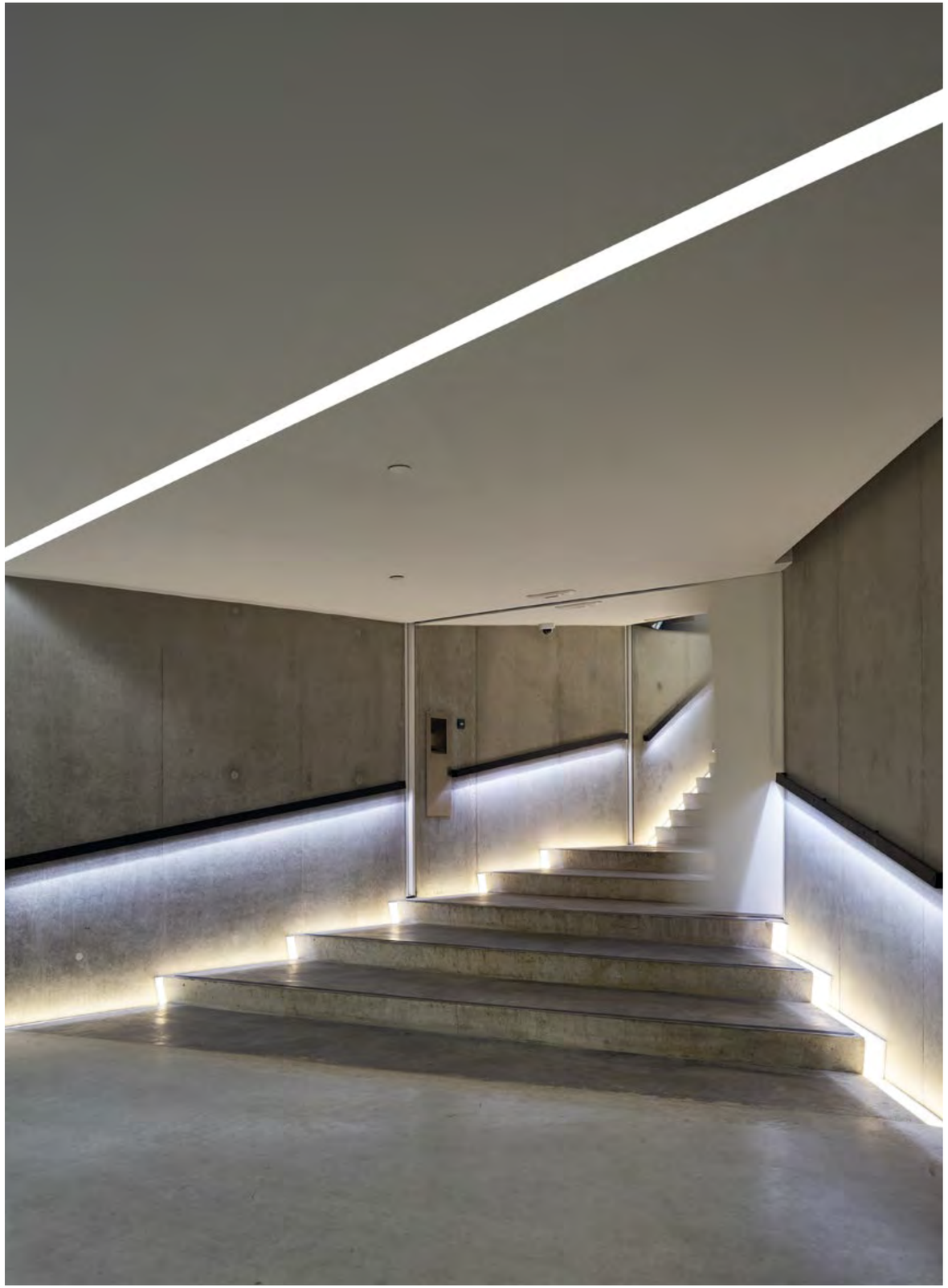
Hanover Square, London [GB]

EeStairs + Foster+Partners

Hanover Square, London [GB]

EeStairs + Foster+Partners

Havenhuis, Antwerpen [BE]



EeStairs + Zaha Hadid Architects + Bureau Bouwtechniek

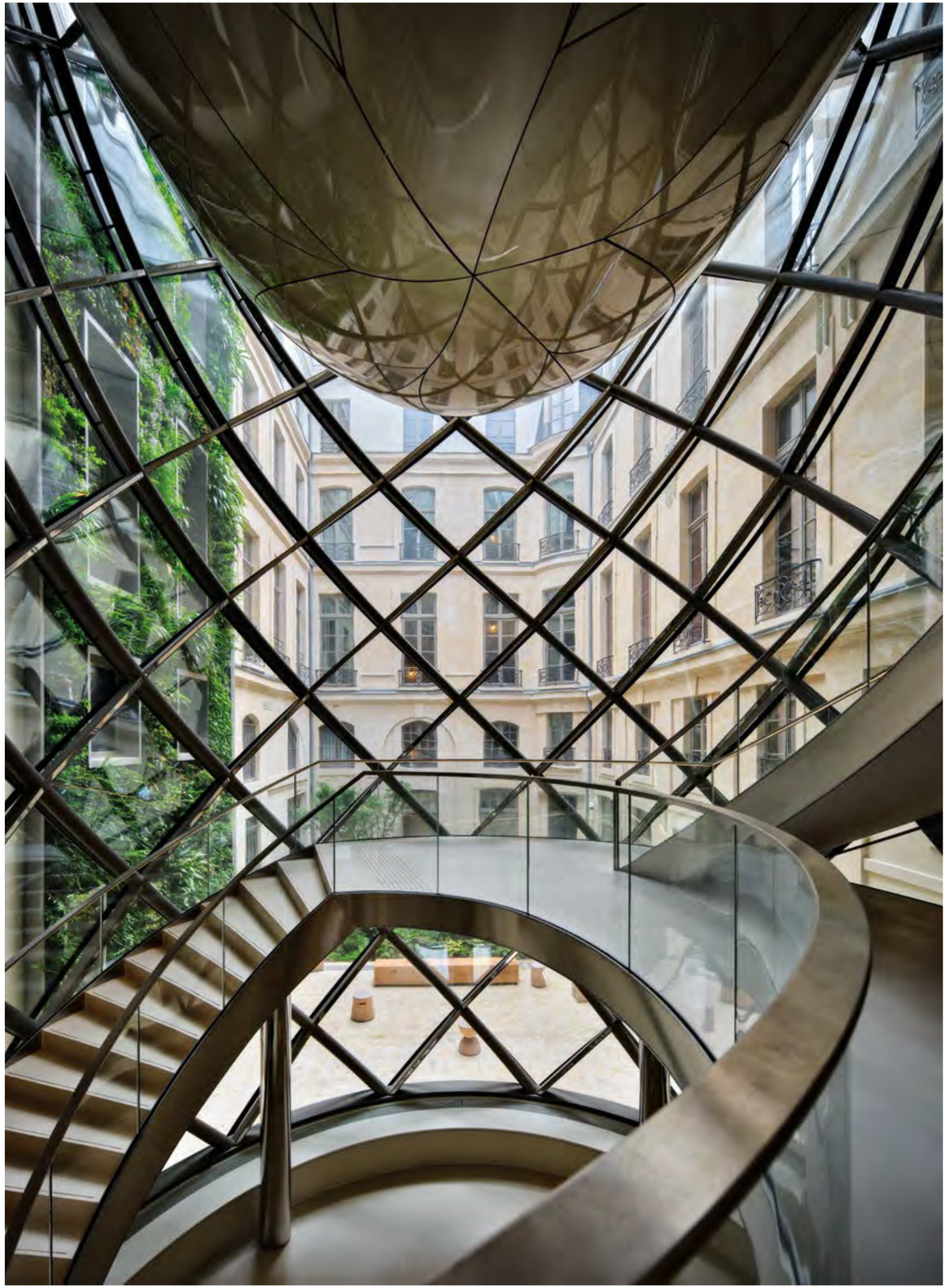
Havenhuis, Antwerpen [BE]

EeStairs + Zaha Hadid Architects + Bureau Bouwtechniek

Krinkels, Breda [NL]

EeStairs + Paul de Ruiter Architects

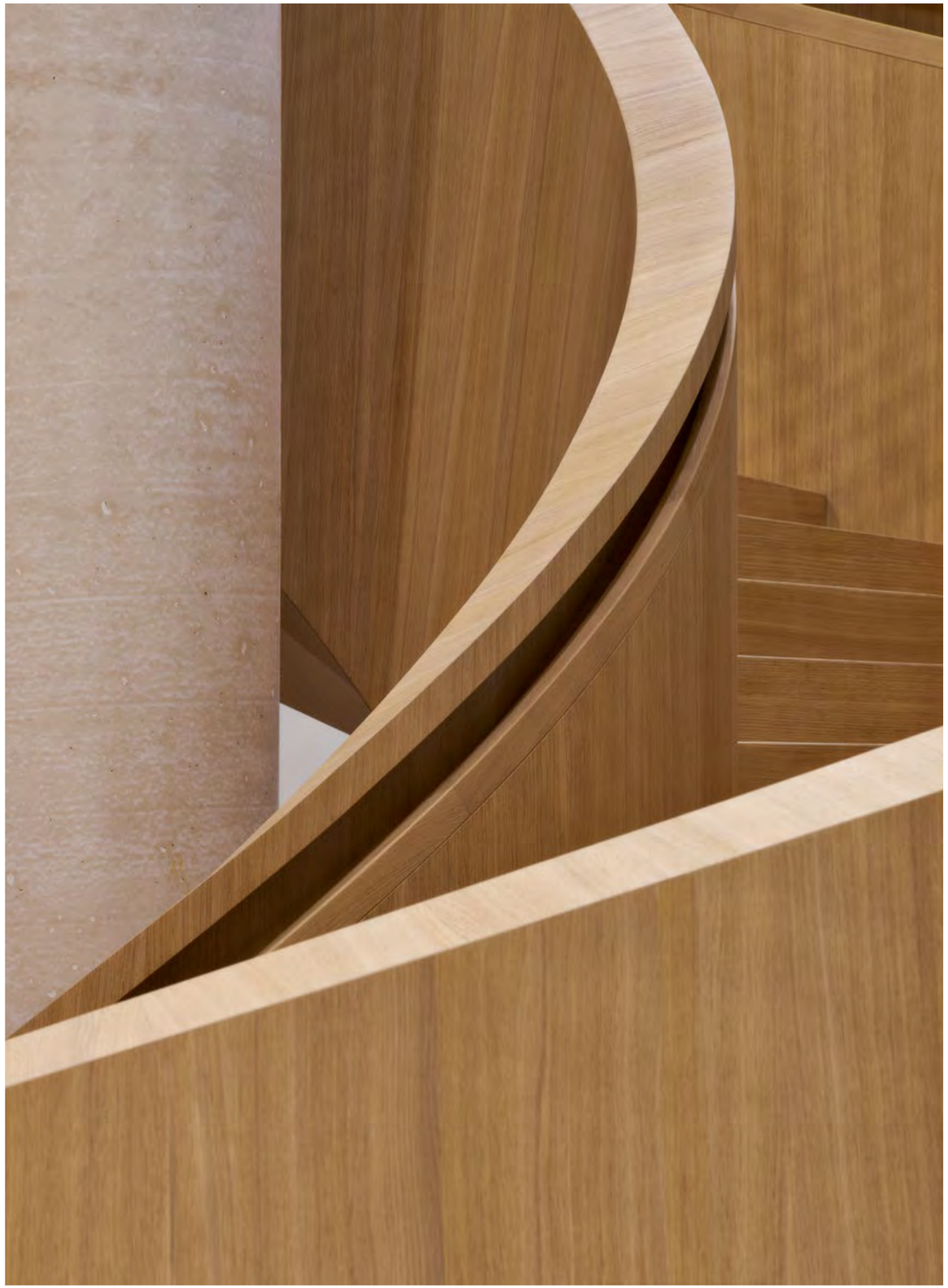
L'Oréal, Paris [FR]



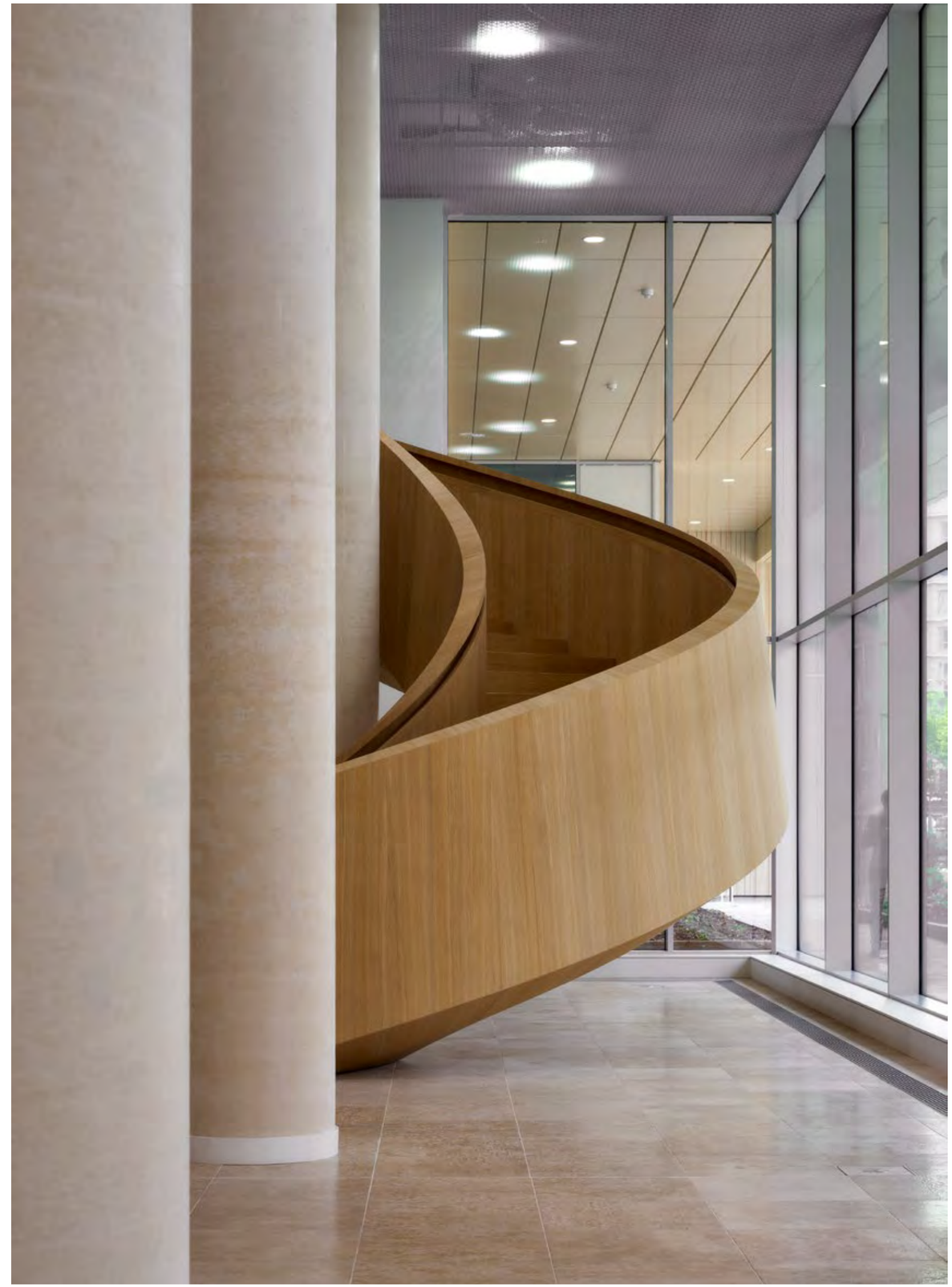
EeStairs + Moatti - Rivière

Novartis Pharma, Rueil-Malmaison [FR]

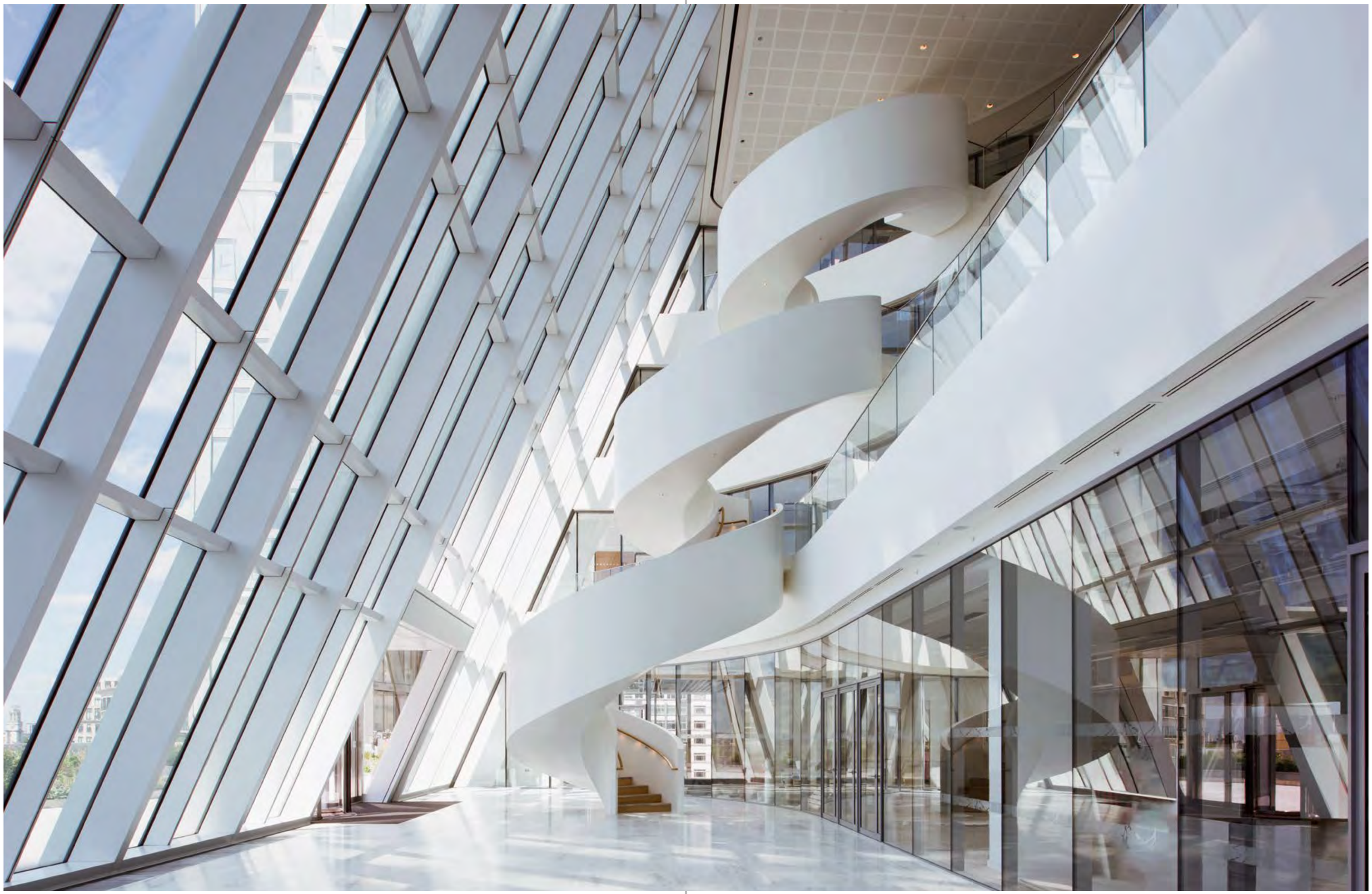
EeStairs + Quadri Fiore + Jim Clemes Associates



Novartis Pharma, Rueil-Malmaison [FR]

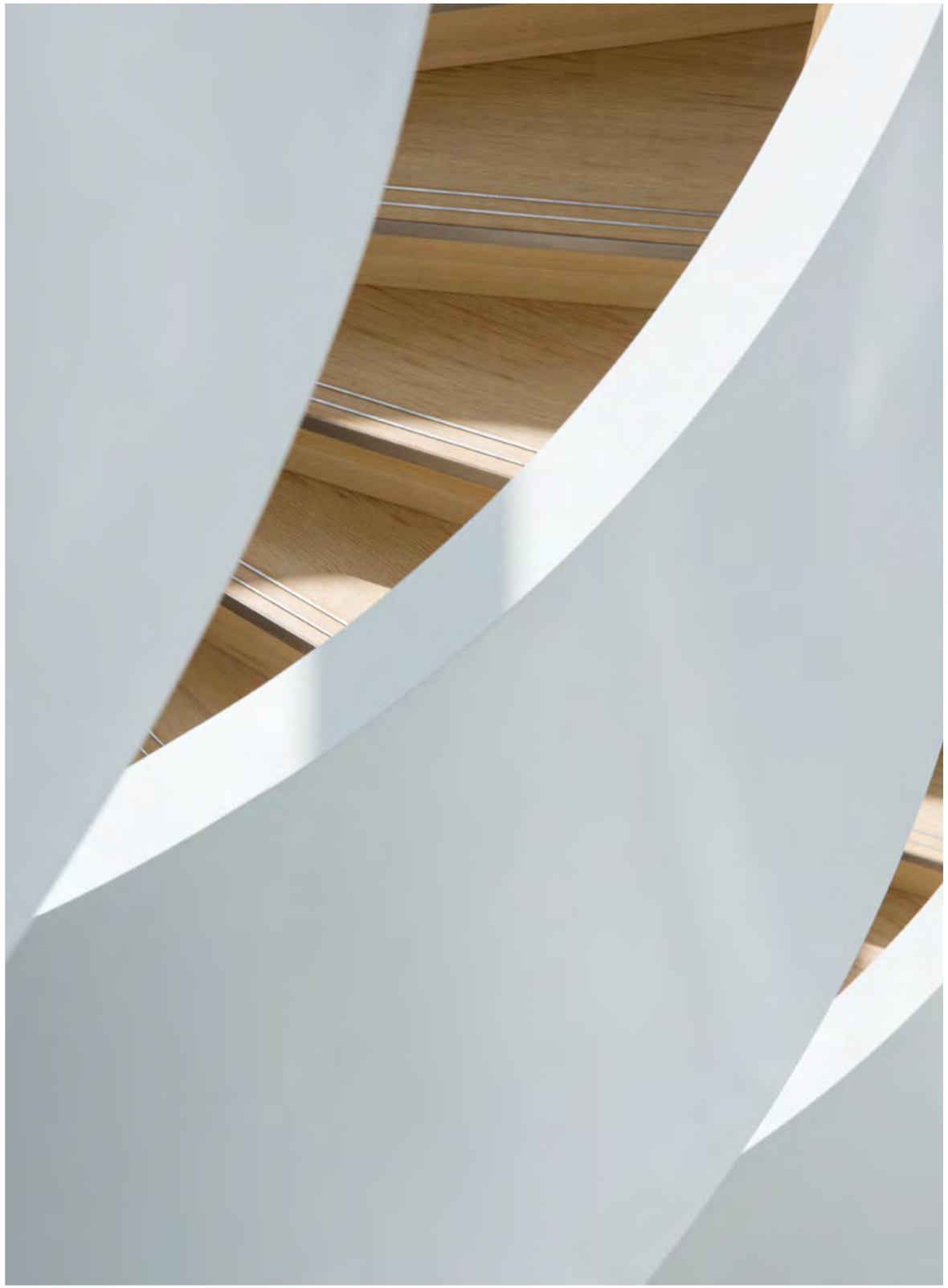


EeStairs + Quadri Fiore + Jim Clemes Associates



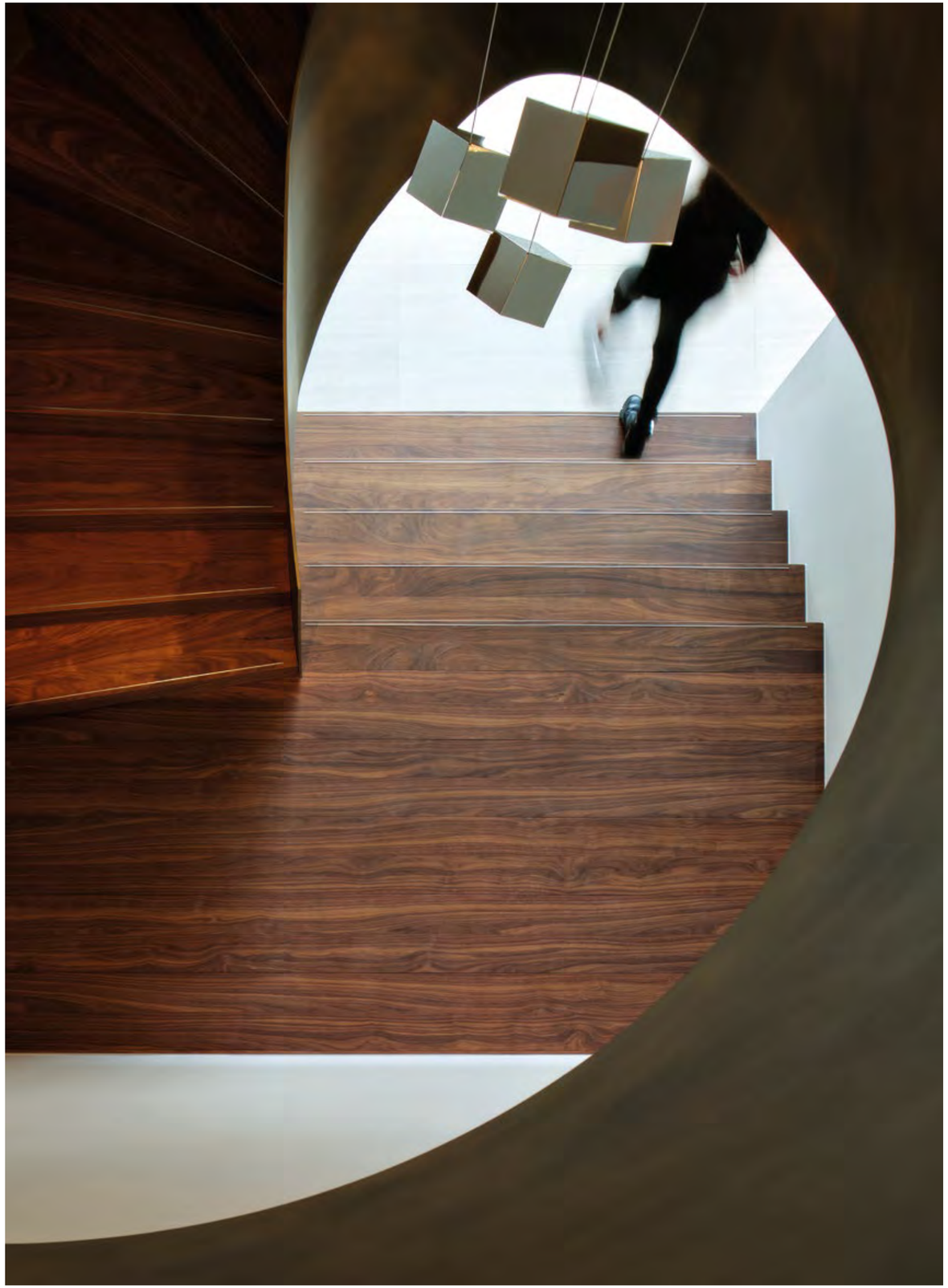
One Bank Street, London [GB]

EeStairs + Canary Wharf Group + tp bennett



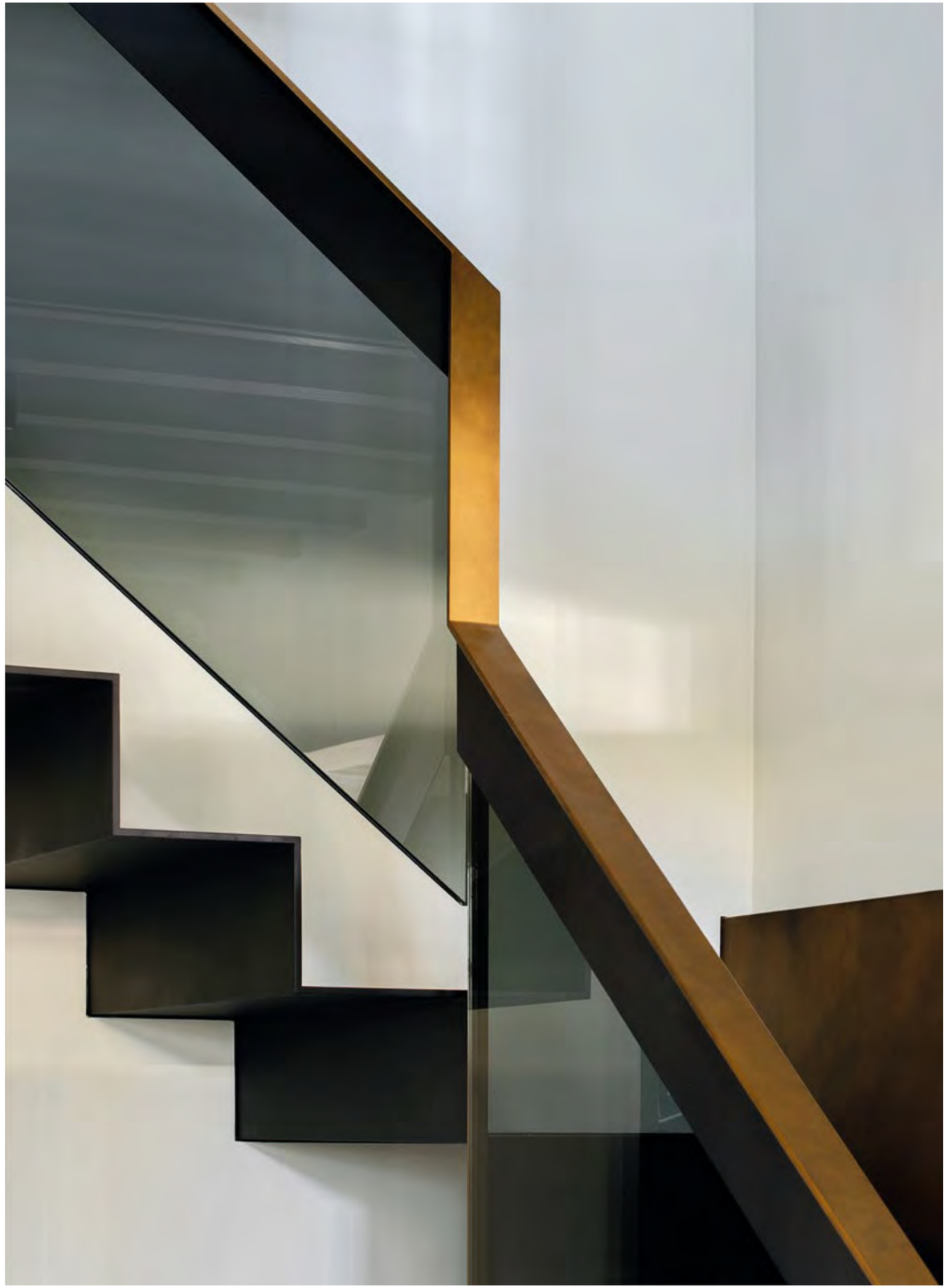
One Bank Street, London [GB]

EeStairs + Canary Wharf Group + tp bennett



Schoonderwoerd, Bilthoven [NL]

EeStairs + TKI / Pieter Laureys

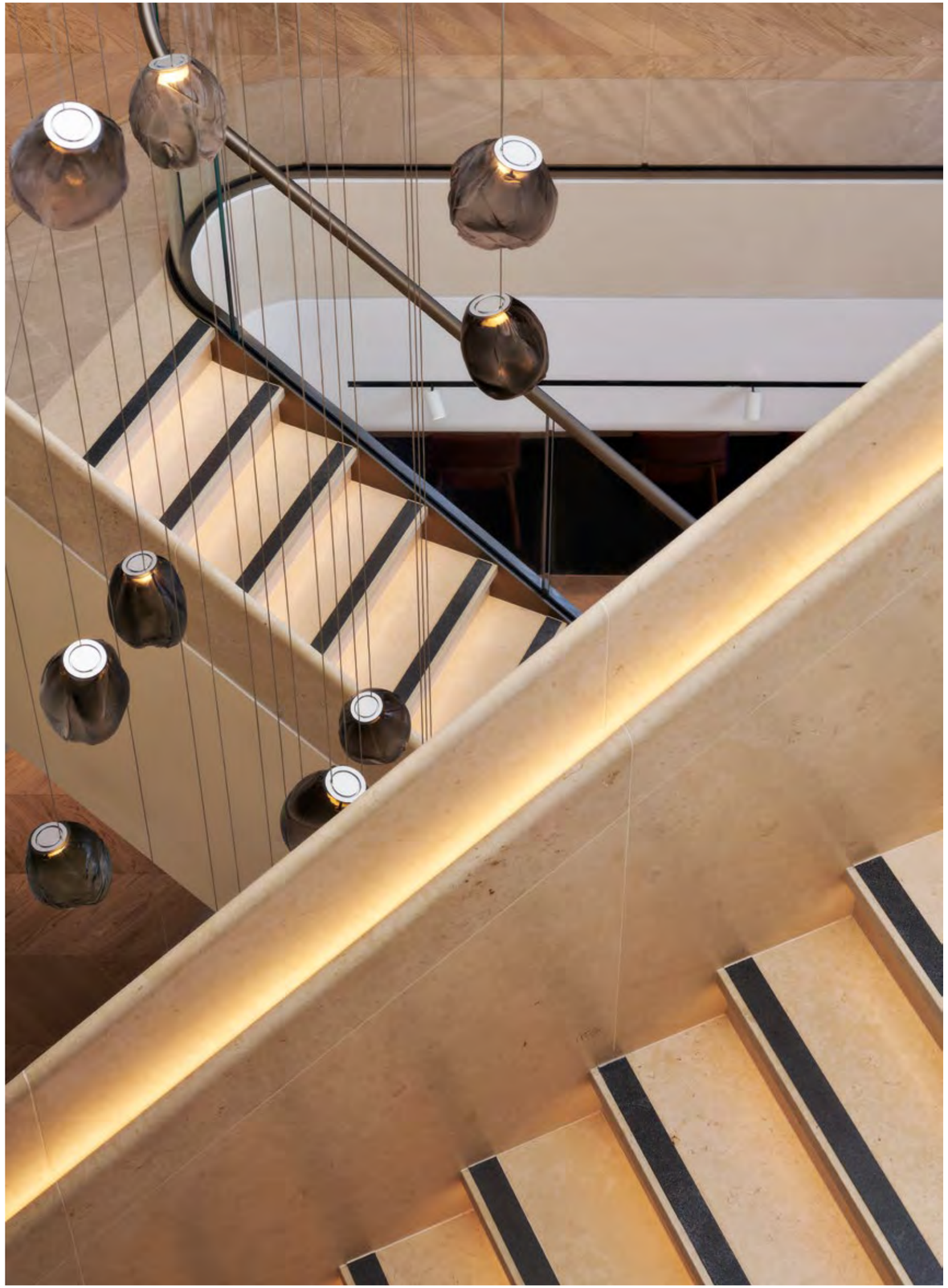


Verstappen.com, Den Bosch [NL]

EeStairs + Studio Milani

William Blair, London [GB]

EeStairs + tp bennett



William Blair, London [GB]

EeStairs + tp bennett

EeStairs + Retail

109 Carita, Paris [FR]
Le Studio REV

113 Emporio Armani, Amsterdam [NL]
Caetshage Architectenbureau

115 Hermès Store, Toronto [CA]
RDAI

117 Lacoste, London [GB]
DesignLSM + Dillon Garis

119 Longchamp, Liege [BE]
Marcel Boom

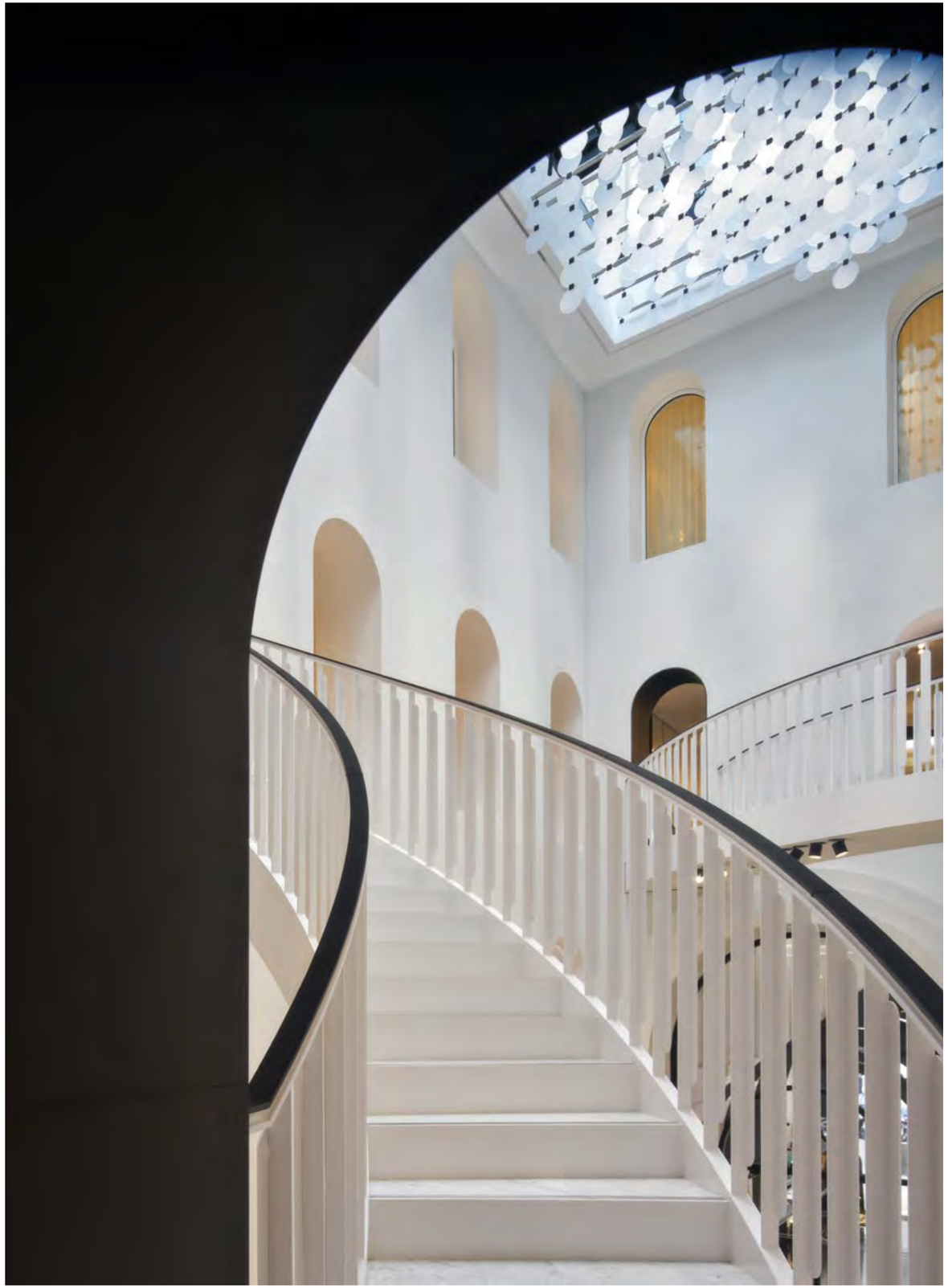
121 Lululemon, New York [US]
BKA Architects

123 Samsung Experience Store, Toronto [CA]
BDP Quadrangle

125 Victoria's Secret, New York [US]
L Brands

Carita, Paris [FR]

EeStairs + Le Studio REV

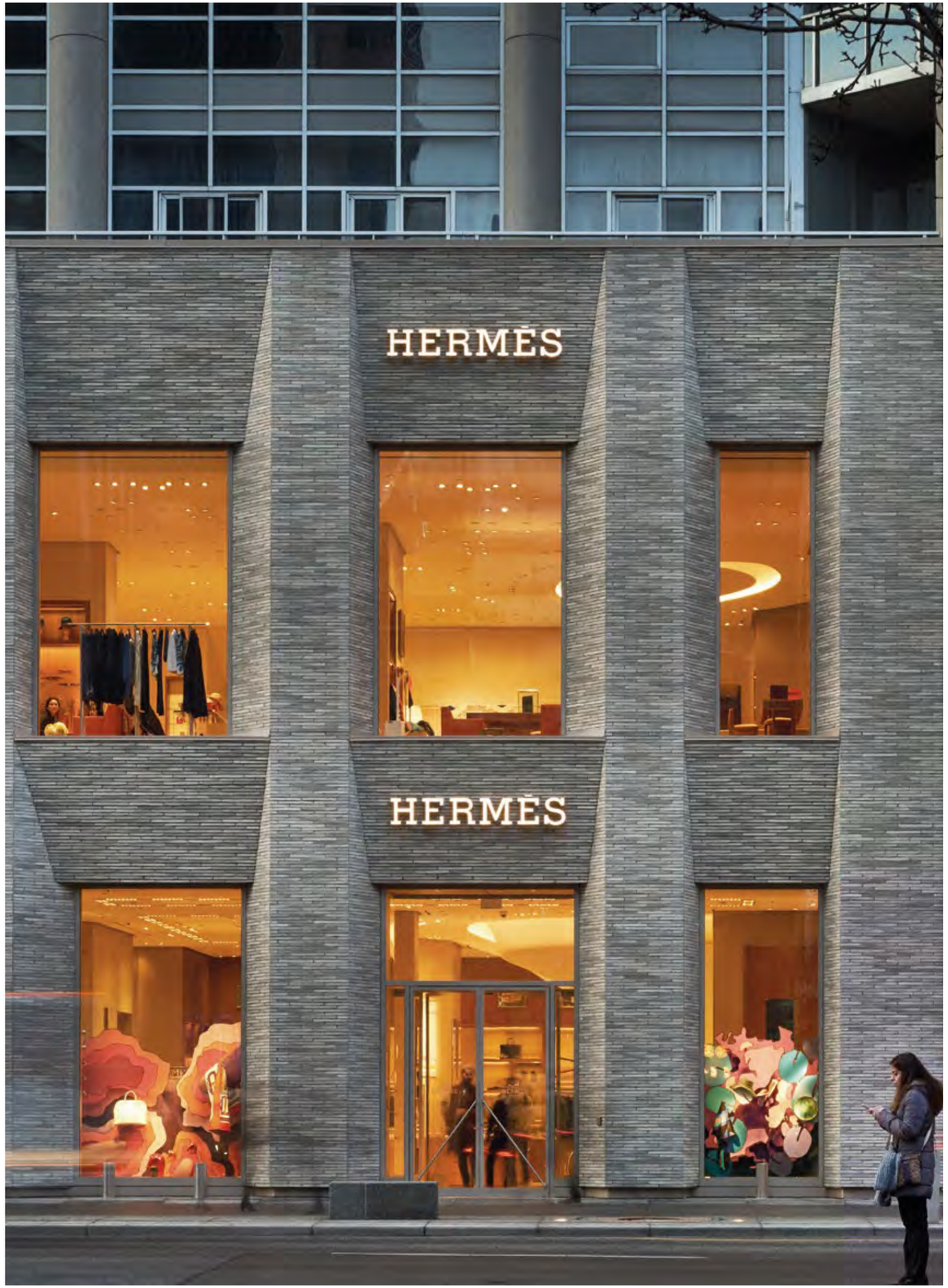


Carita, Paris [FR]

EeStairs + Le Studio REV

Emporio Armani, Amsterdam [NL]

EeStairs + Caetshage Architectenbureau



Hermès Store, Toronto [CA]

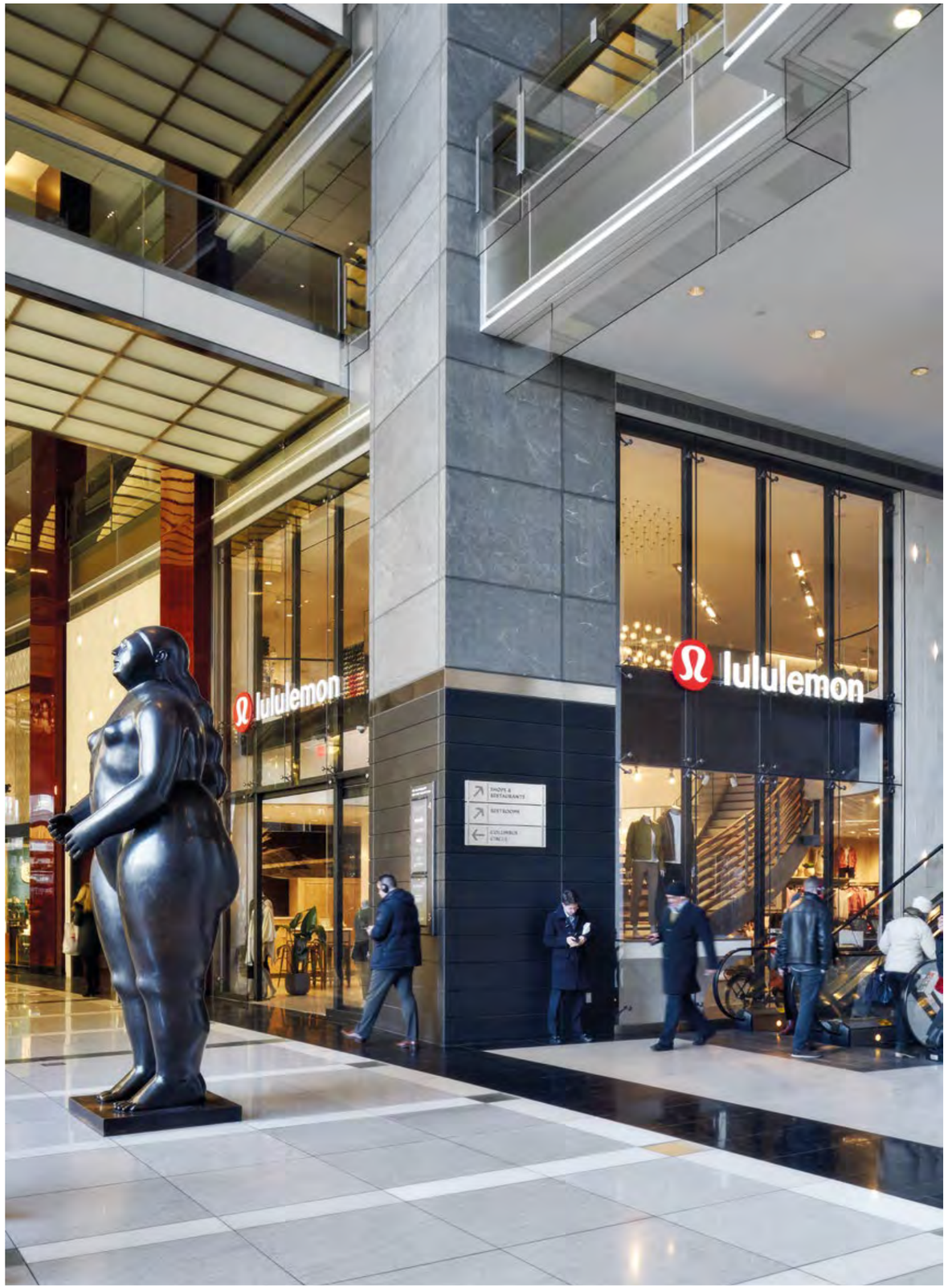
EeStairs + RDAI

Lacoste, London [GB]

EeStairs + DesignLSM + Dillon Garis

Longchamp, Liege [BE]

EeStairs + Marcel Boom



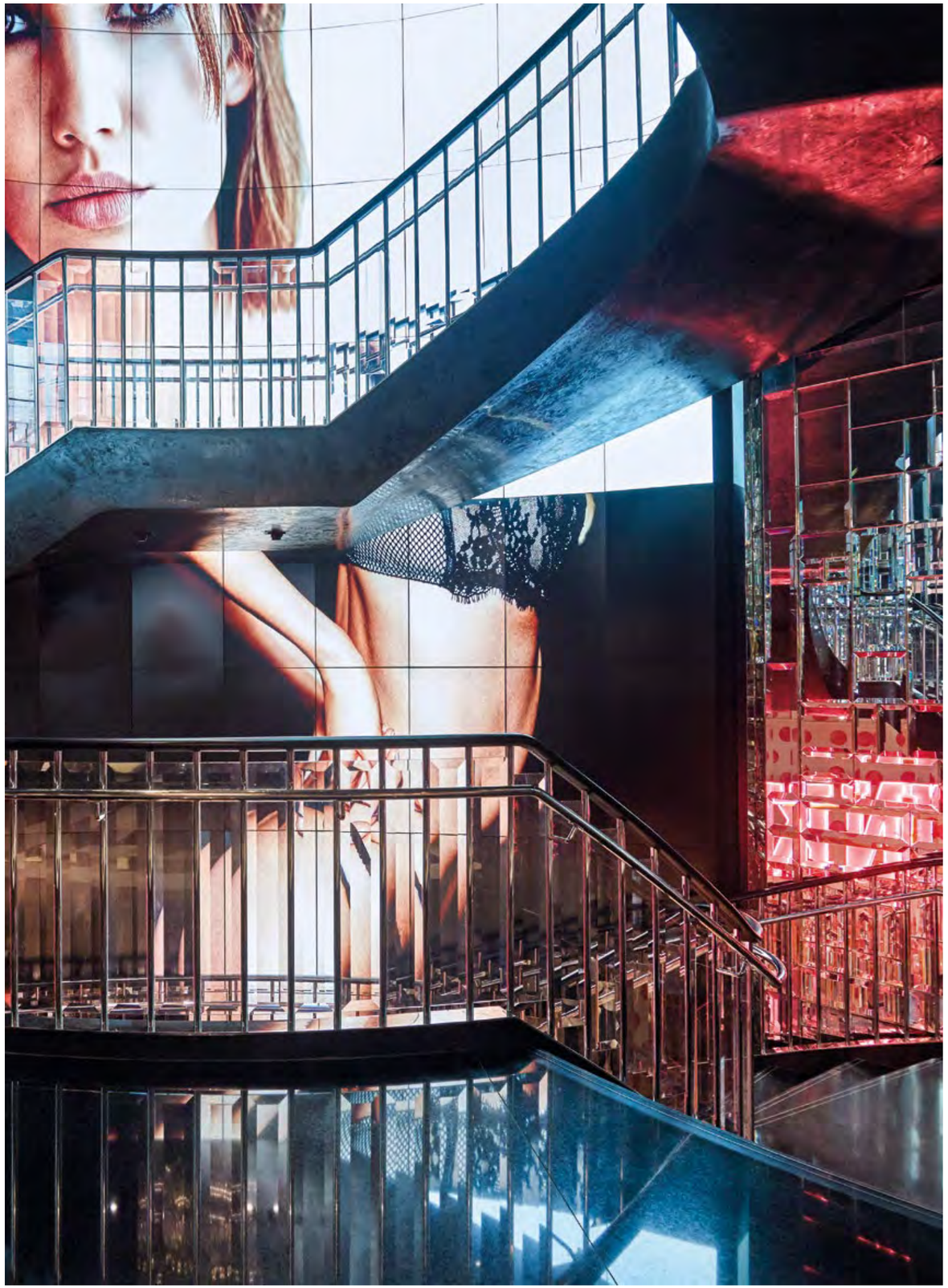
Lululemon, New York [US]

EeStairs + BKA Architects

Samsung Experience Store, Toronto [CA]

EeStairs + BDP Quadrangle

Victoria's Secret, New York [US]



EeStairs + L Brands

EeStairs + Hospitality

129 CitizenM, Bowery, New York [US]
Concrete + SBJ Group

131 Hôtel Chais Monnet, Cognac [FR]
Ertim Architectes

133 Hotel AKA NoMad, New York [US]
Lissoni & Partners

137 Hôtel Tribe, Courbevoie [FR]
SAS Tétris

139 One Blackfriars Hotel, London [GB]
Simpson Haugh + Powerstrip Studio

143 Pickering Casino, Ontario [CA]
Chris Dikeakos Architects

145 The Set, New York [US]
Handel Architects

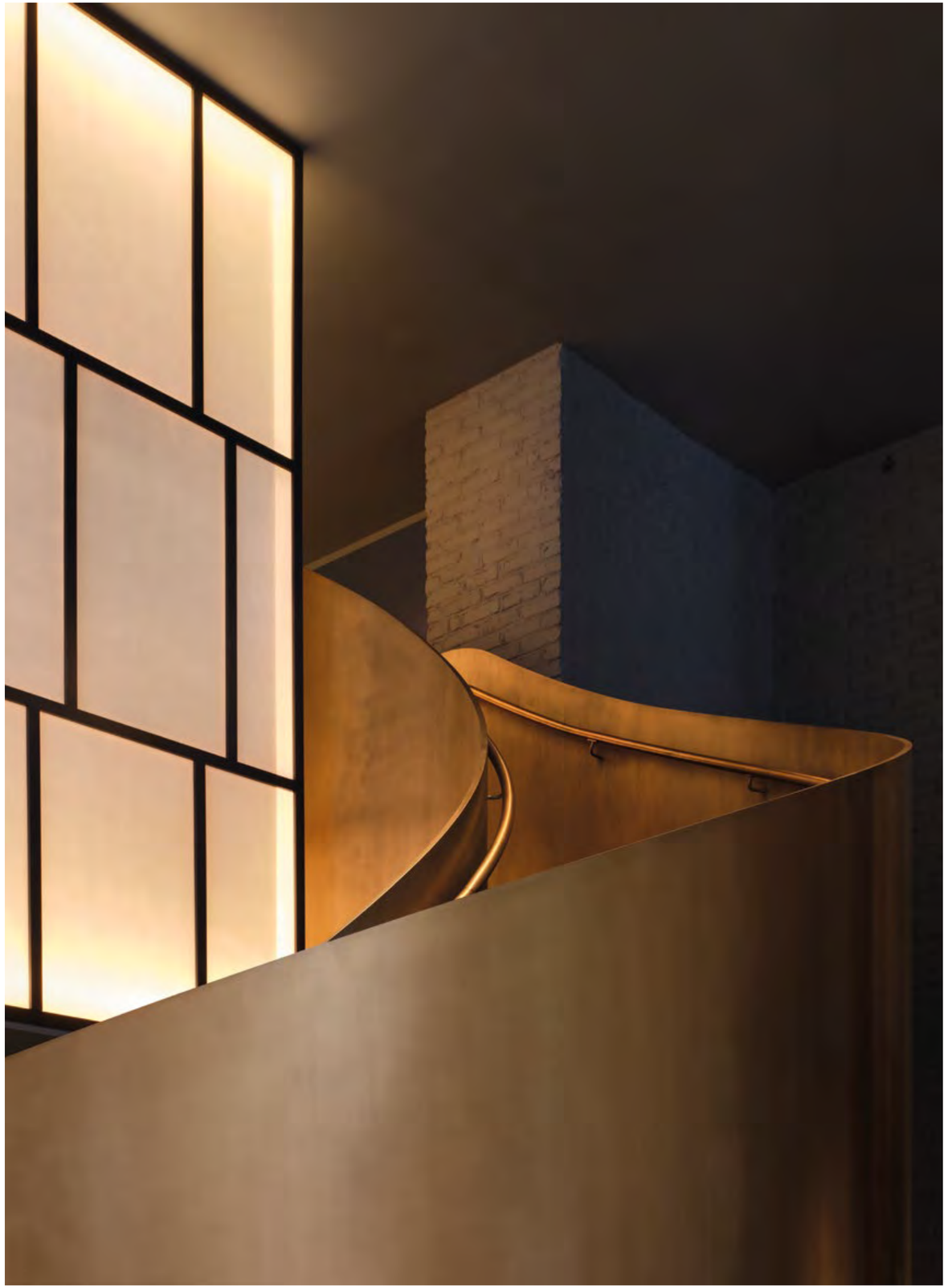
CitizenM, Bowery, New York [US]

EeStairs + Concrete + SBJ Group

Hôtel Chais Monnet, Cognac [FR]

EeStairs + Ertim Architectes

Hotel AKA NoMad, New York [US]



EeStairs + Lissoni & Partners

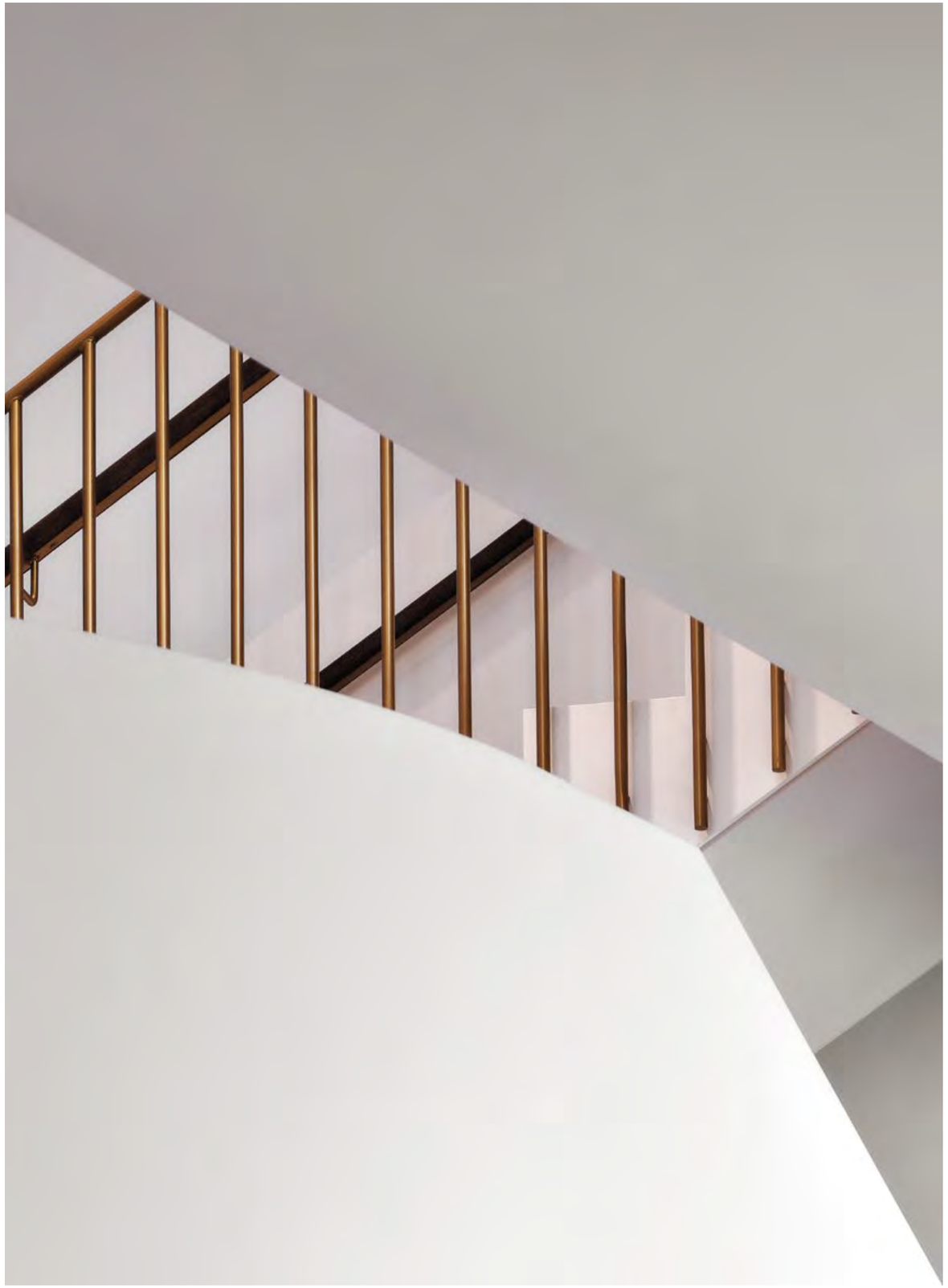
Hotel AKA NoMad, New York [US]

EeStairs + Lissoni & Partners

Hôtel Tribe, Courbevoie [FR]

EeStairs + SAS Tétris

One Blackfriars Hotel, London [GB]



EeStairs + Simpson Haugh + Powerstrip Studio

One Blackfriars Hotel, London [GB]

EeStairs + Simpson Haugh + Powerstrip Studio

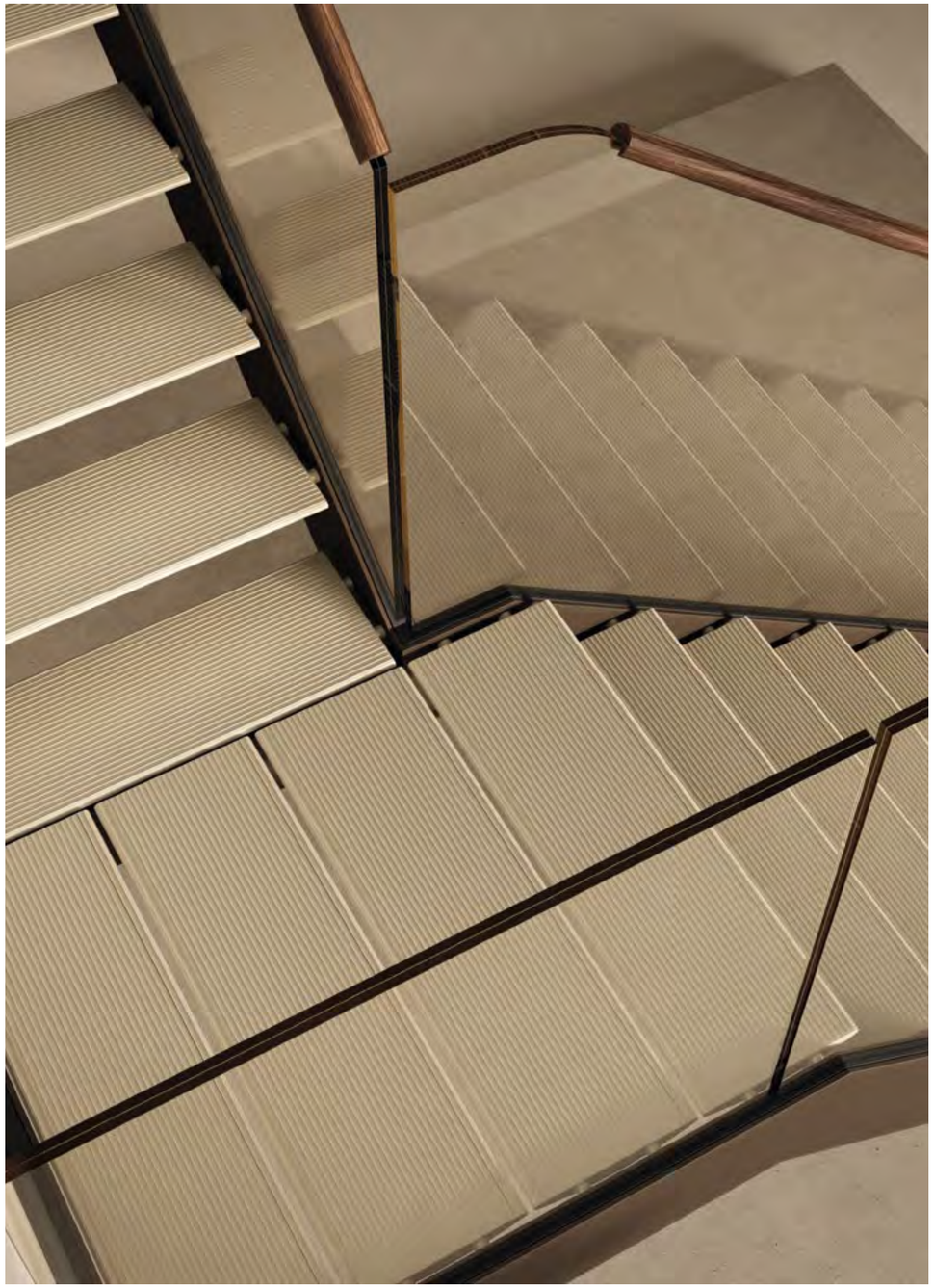
Pickering Casino, Ontario [CA]

EeStairs + Chris Dikeakos Architects

The Set, New York [US]

EeStairs + Handel Architects

eestairs → go



Silent Stair System

EeStairsGo Products

EeStairs constantly searches for new and better ways to design, make, and install stairs – which demands innovation and a sharp focus on highly efficient design and production processes. This has led to our successful range of ready-to-install stair products, all patented or trademarked.

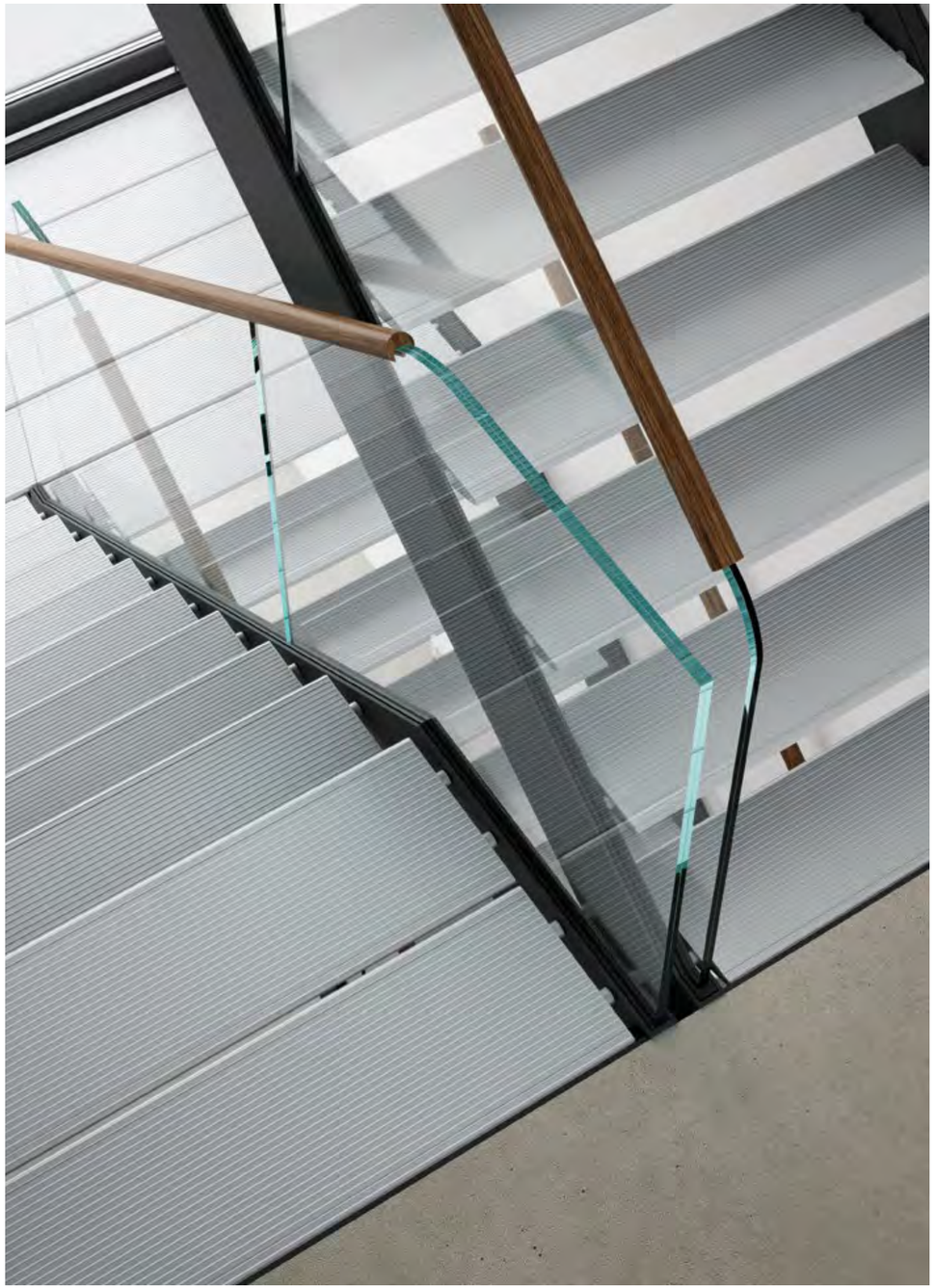
The three featured products here can be specified, ordered and paid for using our super-smart online configurators. They are user-friendly and, once the specifications have been entered, the configurators immediately send back a parametrically modelled design, accurate production drawings, BIM model, cost, delivery lead-time, and CO_2 footprint.

This means that our EeStairsGo products are truly ready-to-go – and great value too, because design, engineering, production, and payment are streamlined into the coordinated specification process. And there's an important extra cost saving: EeStairsGo staircases can be installed by tradespeople, without the need for specialist stair installation teams.

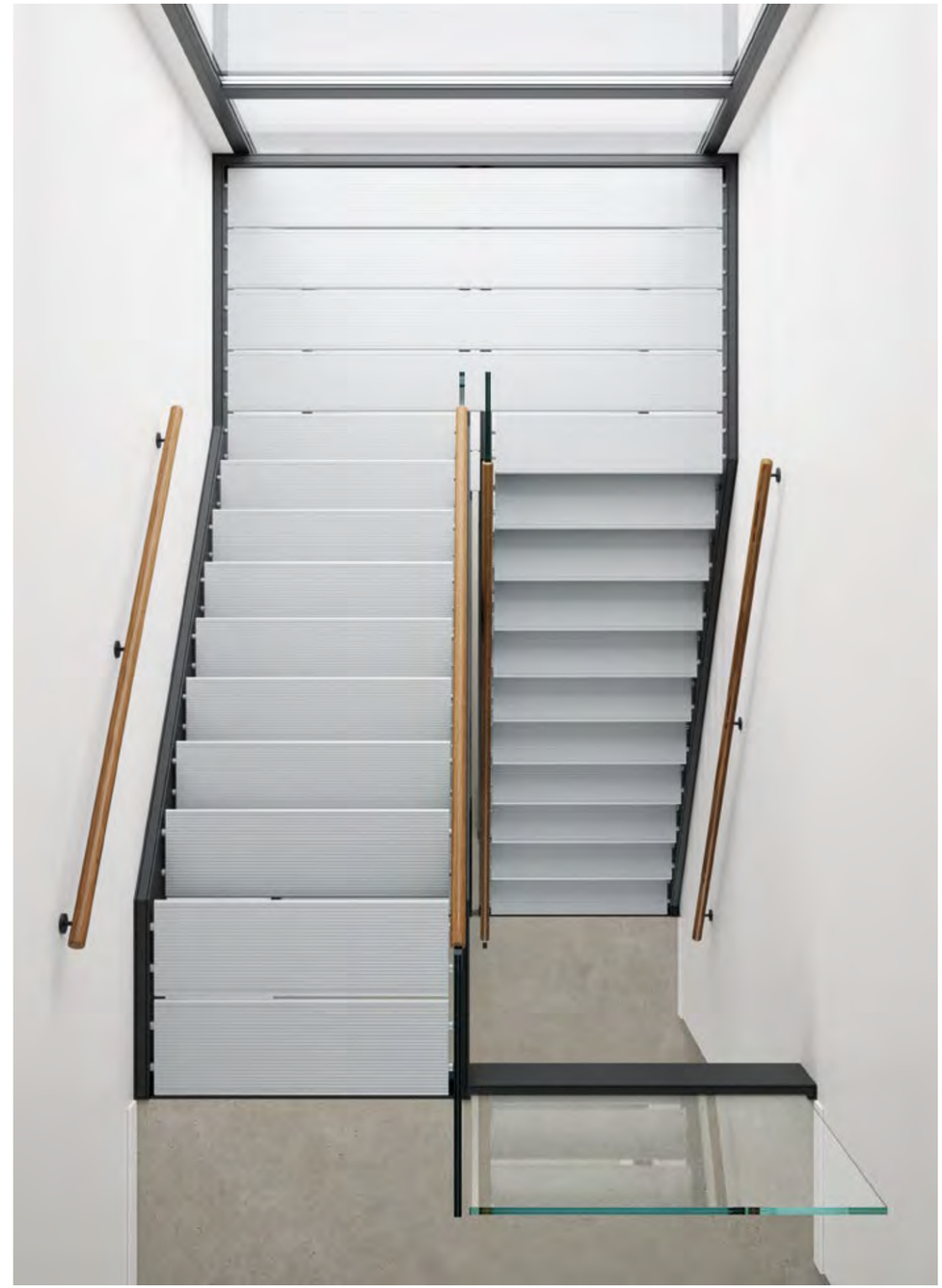
NextGen™ → Silent Stair System
Our award-winning quick-fit modular aluminium staircase system, which is stylish and virtually silent underfoot.

1m2™ → Space Saving Stairs
Discover new ways of living with our spiral staircase, beautifully and ergonomically designed to fit into the smallest spaces.

Clips™ → Quick-fit Design Railings
A railing system that uses a single continuous steel ribbon to form handrails and balusters, ensuring a sleek and aesthetically elegant appearance.



NextGen™ by EeStairs



Silent Stair System

Space Saving Stairs

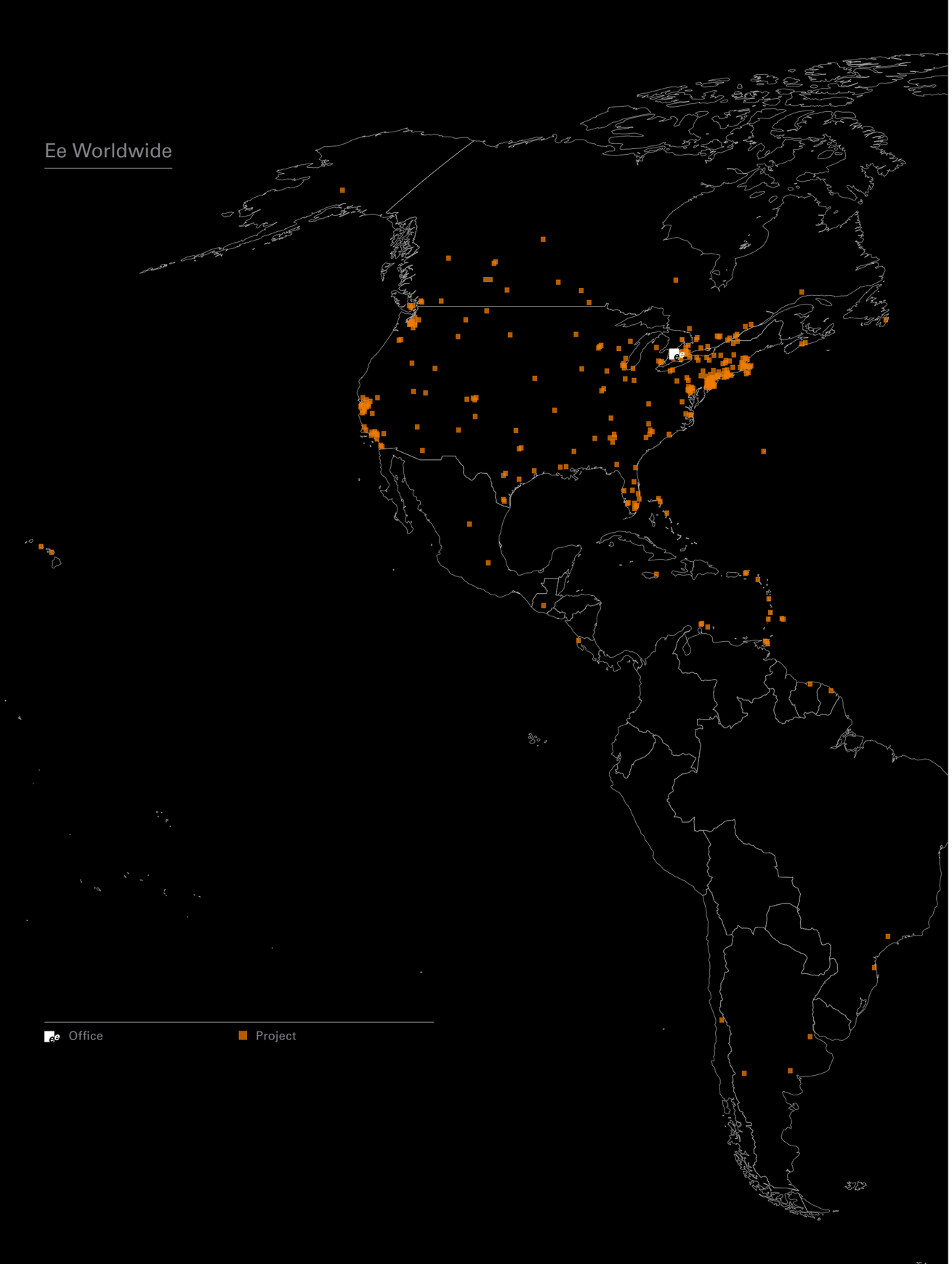
1m2™ by EeStairs

Space Saving Stairs

Clips™ by EeStairs

Quick-Fit Design Railings

Ee Worldwide



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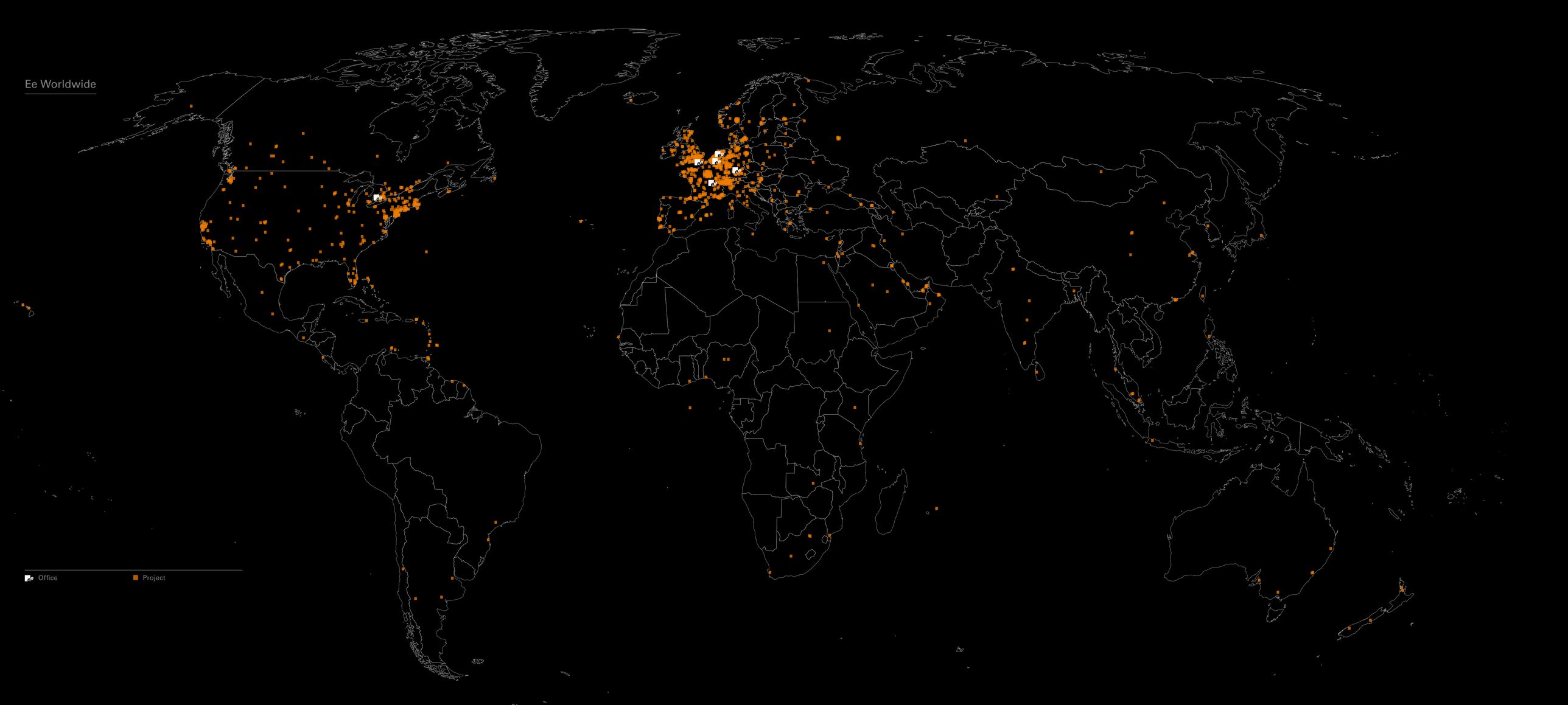

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